



Le guarnizioni che lavorano

Catalogo Guarnizioni  
per Serramenti

*Catalogue of Gaskets  
for doors  
and windows*



**Tràfilo** opera e produce secondo le normative  
UNI EN ISO 9001:2008.

**Tràfilo** works and manufactures in compliance with  
UNI EN ISO 9001:2008 standards.



Le garnizioni che lavorano



Da oltre trent'anni produciamo trafilati in materiali termoplastici che trovano impiego nei più svariati settori produttivi.

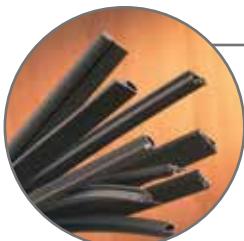
Un Ufficio Tecnico agile e veloce collabora con il Cliente nello studio di progetti personalizzati.

Con l'esperienza acquisita negli anni e l'applicazione di nuove tecnologie siamo in grado di garantire precisione e qualità nei nostri prodotti.

Tutti i processi aziendali, dalla progettazione alla produzione, sono certificati UNI EN ISO 9001:2008.

**Tràfilo S.r.l.** opera nella progettazione e produzione di guarnizioni e profili plastificati, rigidi, coestrusiti e magnetici in materiali termoplastici per:

- Box doccia
- Serramenti in legno
- Protezioni per lame
- Pavimenti sopraelevati
- Serre e irrigazioni
- Serramenti in alluminio
- Tubi e guaine
- Profili e guarnizioni con biadesivo
- Profili per l'industria in generale
- Guarnizioni per porte blindate
- Progetti personalizzati



*We have produced drawn products in thermoplastic materials for more than thirty years and our products are used in a variety of production fields.*

*Our lean Technical Department cooperates with our customers in the development of customized projects.*

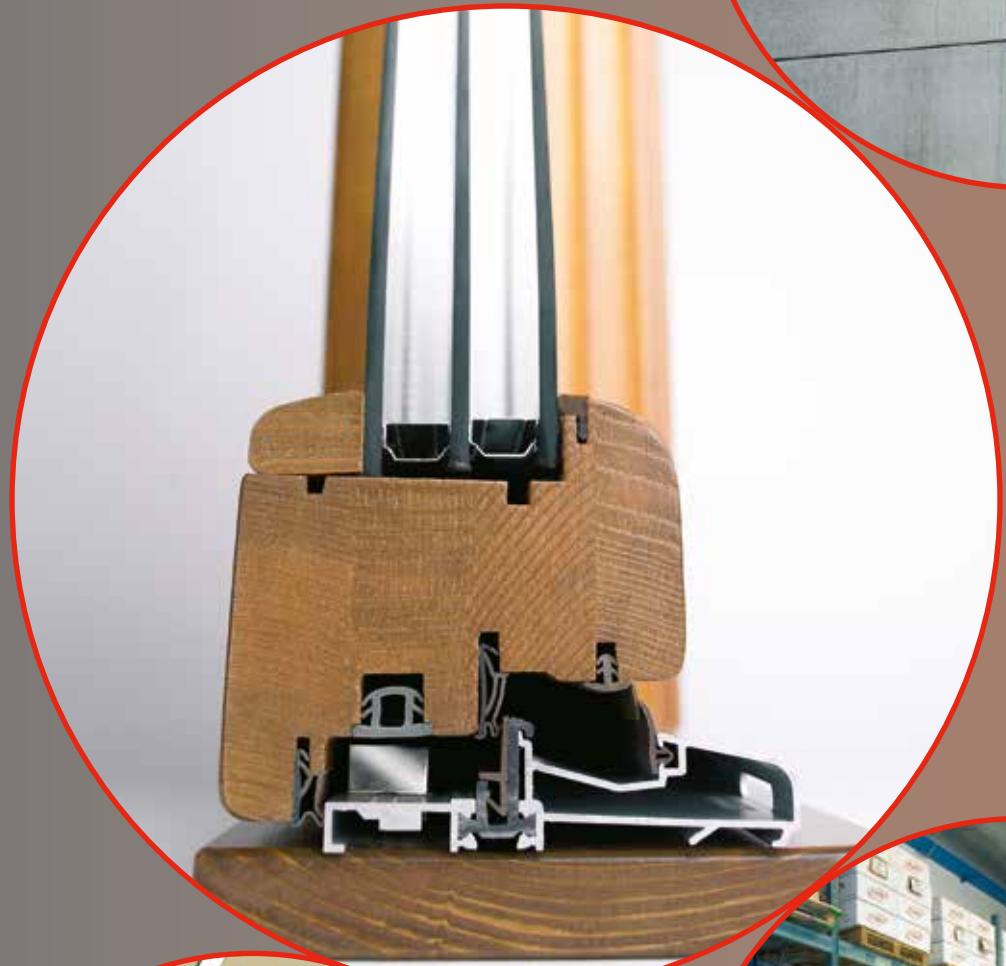
*Thanks to our highly experienced staff and the use of new technologies we can guarantee the precision and quality of our products.*

*All our company processes, from design to production, are certified UNI EN ISO 9001:2008.*

**Tràfilo S.r.l.** designs and produces plasticized, stiff, coextruded and magnetic gaskets and profiles in thermoplastic materials for:

- Shower enclosures
- Wooden door and window frames
- Blade guards
- Modular access floors
- Greenhouses and irrigation systems
- Aluminium door and window frames
- Profiles and seals with double-sided adhesive
- Pipes and sheaths
- Profiles for industry in general
- Seals for security doors
- Special products









# Catalogue of Gaskets for doors and windows

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Some of the items in this catalogue are patented and exclusive and cannot therefore be marketed. For this reason too the publication of the drawings cannot be interpreted as our commitment to supply.

# Catalogo Guarnizioni per Serramenti



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Alcuni degli articoli riprodotti in questo catalogo sono brevettati ed esclusivi, quindi non possono essere commercializzati. Anche per questo motivo, la pubblicazione dei disegni non può in alcun modo rappresentare nostro impegno di fornitura.



## Prove di compatibilità con vernici all'acqua

E' stata verificata la compatibilità delle gomme termoplastiche che impieghiamo nella produzione delle guarnizioni, con le vernici all'acqua comunemente utilizzate per la verniciatura di infissi in legno.

Sono stati usati alcuni listelli di legno opportunamente trattati con vernici all'acqua e delle strisce di gomma estruse con la materia prima normalmente utilizzata per la produzione delle nostre guarnizioni.

Non essendoci alcuna normativa relativa ad una metodologia di prova per verificare tale compatibilità, si è provveduto a scegliere una modalità di prova così configurata:

- 1) L'elastomero viene formato in strisce della larghezza di circa 3 cm con spessore di circa 2 mm.
- 2) Le strisce vengono poste fra due listelli in modo che la parte verniciata di entrambi i listelli sia a contatto con l'elastomero.
- 3) L'insieme dei listelli e delle strisce di elastomero vengono messe sotto pressione in modo che ogni striscia subisca una pressione equivalente a circa 1 kg.  
Nel nostro caso sono state utilizzate 4 strisce di elastomero ogni due listelli e, quindi, sono stati applicati al sistema 4 kg totali di peso (vedi le foto a fianco).
- 4) L'insieme dei listelli di legno con in mezzo l'elastomero e dei relativi pesi viene lasciato così a contatto per un tempo che è stato definito in 45 gg sia a temperatura ambiente ( $23^{\circ}\text{C}$  circa) che in stufa a  $50^{\circ}\text{C}$ .
- 5) Al termine del periodo di prova si osserva se i listelli di legno verniciati hanno subito delle variazioni di colore o di aspetto nei punti di contatto con l'elastomero, oppure se l'elastomero stesso ha subito variazioni di colore o di aspetto nei punti di contatto con il legno.

### **Conclusioni:**

è stata presa documentazione fotografica dei listelli di legno sia prima che dopo il test in modo da poterne paragonare l'aspetto.

### **I risultati ottenuti sono documentati come segue:**

come risultato del test, nessun listello di legno preso in esame ha evidenziato alcuna variazione di colore o di aspetto superficiale. Analogamente si può affermare per le strisce di elastomero.

Presupponendo l'adeguatezza della prova effettuata relativamente allo scopo che ci si prefiggeva, si dichiara che le materie prime che utilizziamo per la produzione delle nostre guarnizioni sono compatibili con le vernici all'acqua comunemente utilizzate per la verniciatura di infissi in legno.



Configurazione  
di prova a  $23^{\circ}\text{C}$



## Compatibility tests with cold-water paints

The thermoplastic rubbers we use to produce our gaskets have been tested to verify their compatibility with cold-water paints generally used to paint door and window wooden frames.

Some wooden laths, properly treated with cold-water paints, and rubber strips, extruded with the raw material we normally use to produce our gaskets, were used in our tests.

Since there is no standard related to a specific testing method to be used to verify this kind of compatibility, tests were carried out according to the following steps:

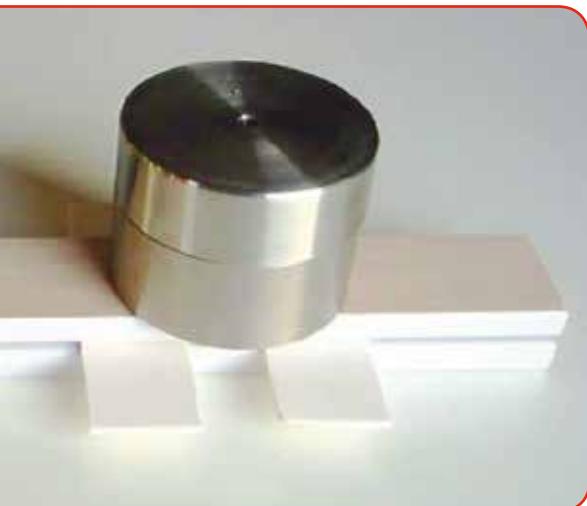
- 1) The elastomer was cut in strips with about 3 cm width and about 2 mm thickness.
- 2) Strips were placed between two wooden laths so that the painted sides of the laths were in direct contact with the elastomer.
- 3) The wooden laths and rubber strips were all subjected to pressure, so that each strip was subjected to the pressure of about 1 kg. In our test, four strips were used every two wooden laths and therefore 4 kg were applied to the system (see pictures hereby).
- 4) Laths, elastomer strips and weights were all left in contact for 45 days both at room temperature (about 23° C) and in a stove at 50° C.
- 5) At the end of the testing period laths were observed to see whether they had colour or aspect changes in the contact points with the elastomer or whether the elastomer had changed its colour or aspect in its contact points with wood.

**Conclusion:** Pictures were taken of the wooden laths before and after the test so that a comparison could be made.

**Results were documented as follows:** no tested wooden lath had any variation in colour or superficial aspect. The same can be said for the elastomer strips.

Assuming that the test was suitable to the aim proposed, it can be declared that the raw materials we use to produce our gaskets are compatible with cold-water paints generally used to paint door and window wooden frames.

Testing configuration  
at 23° C



Configurazione  
di prova a 50° C

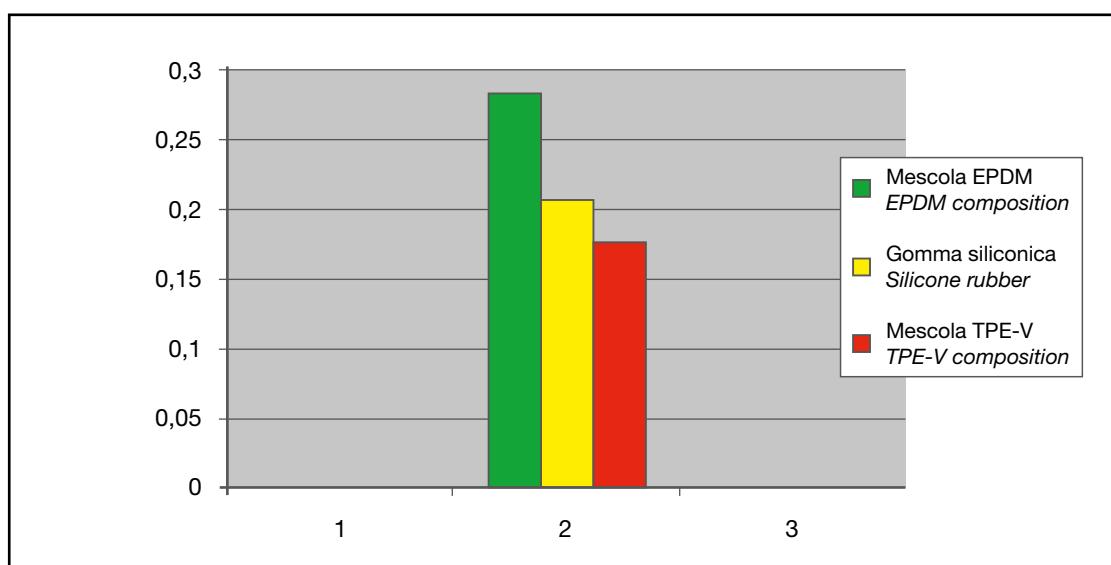
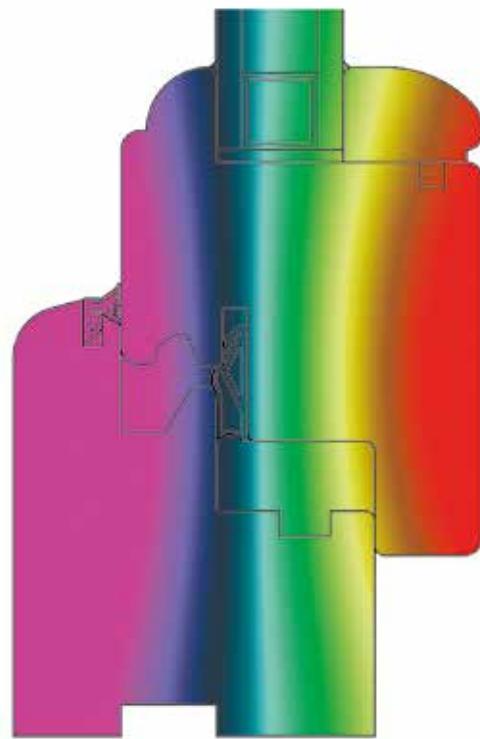
Testing  
configuration  
at 50° C



## CONDUCIBILITÀ TERMICA DI TRE CAMPIONI DI MATERIALE POLIMERICO

### *Thermal conductivity of three samples of polymeric materials*

Materiali <i>Materials</i>	Conducibilità <i>Thermal conductivity</i> ( W/m K )
Mescola EPDM <i>EPDM composition</i>	0,281
Gomma siliconica <i>Silicone rubber</i>	0,206
Mescola TPE-V <i>TPE-V composition</i>	0,174

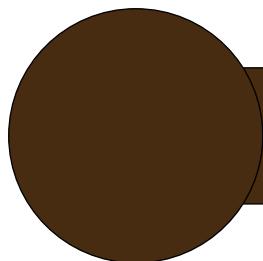


N.B. : più il valore della conducibilità termica si avvicina allo zero maggiore è la capacità del materiale polimerico di isolare dal freddo e dal caldo.  
*The closer to zero the value of thermal conductivity is, the higher the cold and hot insulation capacity of the polymeric material is.*

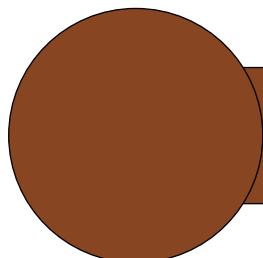




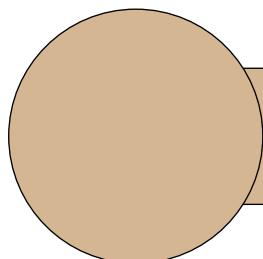
## Colori di serie *Standard colours*



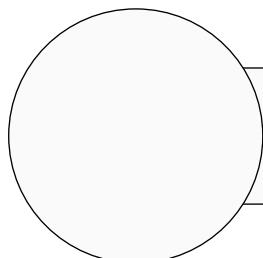
Noce  
*Walnut*



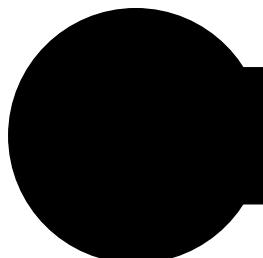
Ciliegio  
*Cherry*



Rovere  
*Oak*



Bianco  
*White*



Nero  
*Black*





**Lista prodotti**

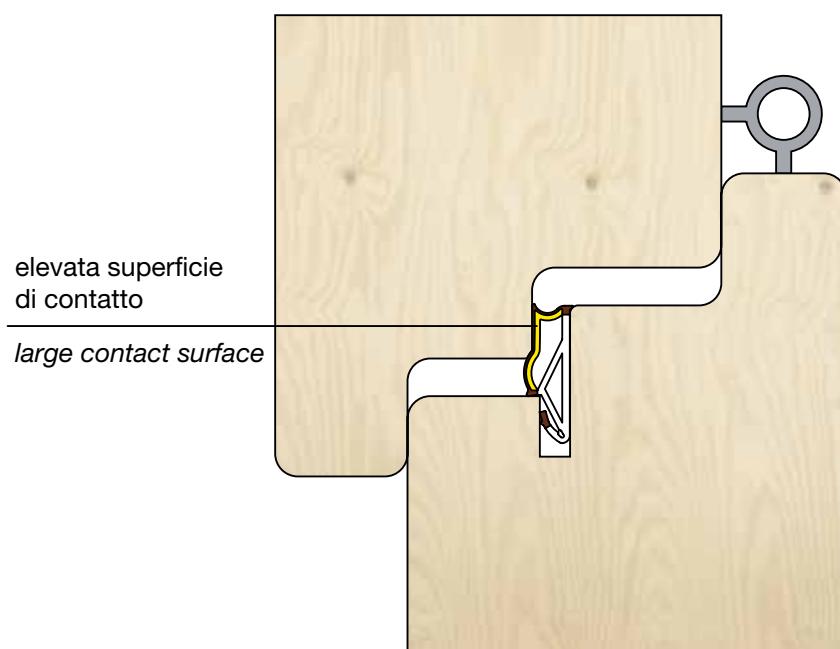
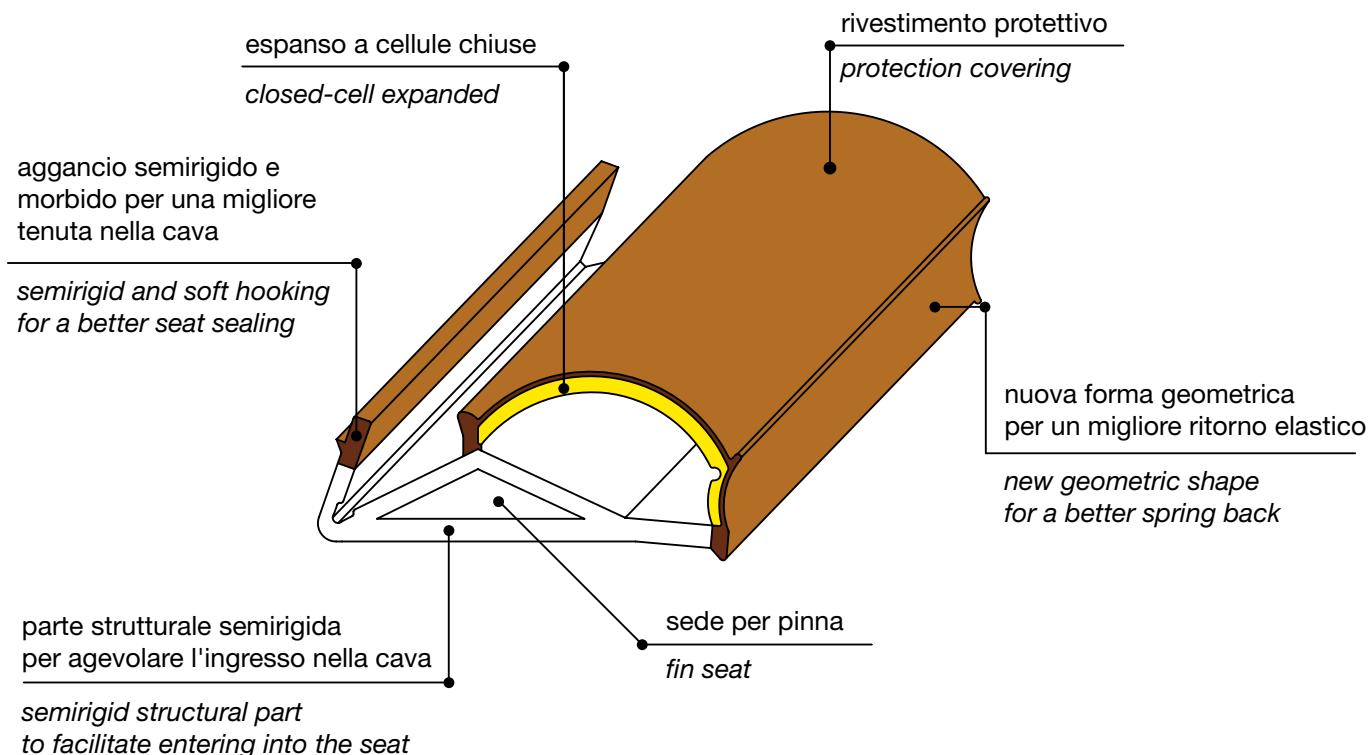
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***Product list***



## Serie Triplex - *Triplex Series*

Guarnizioni in TPE-V espanso a cellule chiuse  
*Closed-cell, expanded TPE-V gaskets*



## Serie Triplex

Le nuove guarnizioni serie Triplex di Tràfilo S.r.l. in TPE-V espanso a cellule chiuse sono studiate per fornire la massima qualità e tenuta nel tempo. Sono completamente riciclabili e garantiscono una bassa conducibilità termica e trasmittanza acustica.

## Triplex Series

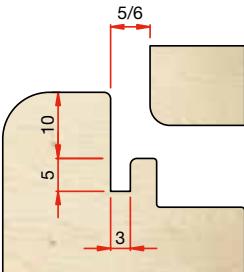
New, expanded TPE-V, closed-cell Triplex Series gaskets by Tràfilo S.r.l. are designed for offering the best and long lasting quality and sealing capacity. They can be completely recycled and guarantee low thermal conductivity and the best acoustic seal.

**Guarnizioni per serramenti in legno**  
**Gaskets for wooden doors and windows**

## Serie Triplex

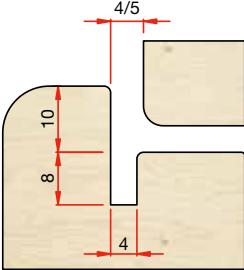


Le guarnizioni che lavorano



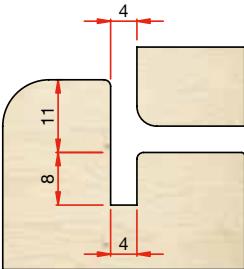
Articolo : 1619  
Materiale : TPE-V Coestruso Espanso  
Battuta : 10 mm  
Aria : 5/6 mm  
Cava : 3 x 5 mm  
Imballo : Scatola da 200 mt

Article : 1619  
Material : Expanded TPE-V  
Ledge : 10 mm  
Pressure ledge : 5/6 mm  
Seat : 3 x 5 mm  
Packing : 200 mt box



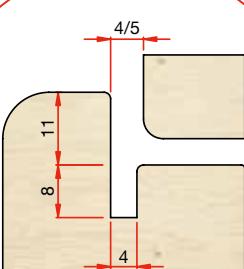
Articolo : 1615  
Materiale : TPE-V Coestruso Espanso  
Battuta : 10 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 180 mt

Article : 1615  
Material : Expanded TPE-V  
Ledge : 10 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 180 mt box



Articolo : 1612  
Materiale : TPE-V Coestruso Espanso  
Battuta : 11 mm  
Aria : 4 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 200 mt

Article : 1612  
Material : Expanded TPE-V  
Ledge : 11 mm  
Pressure ledge : 4 mm  
Seat : 4 x 8 mm  
Packing : 200 mt box

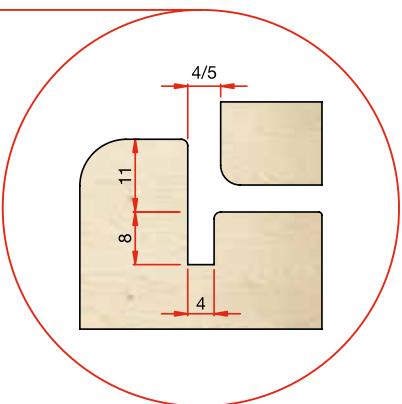
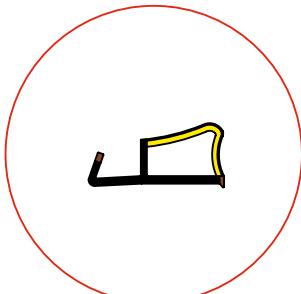


Articolo : 1603  
Materiale : TPE-V Coestruso Espanso  
Battuta : 11 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 180 mt

Article : 1603  
Material : Expanded TPE-V  
Ledge : 11 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 180 mt box

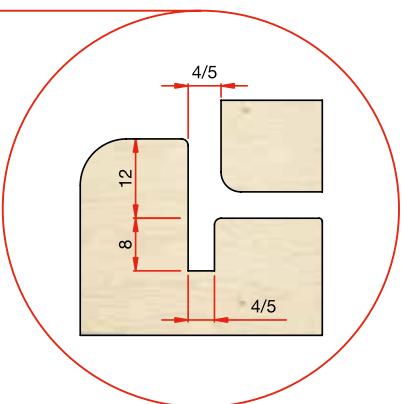
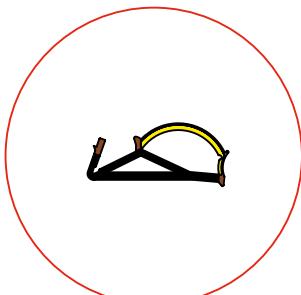
Articolo : 1616  
Materiale : TPE-V Coestruso Espanso  
Battuta : 11 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 150 mt

Article : 1616  
Material : Expanded TPE-V  
Ledge : 11 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 150 mt box



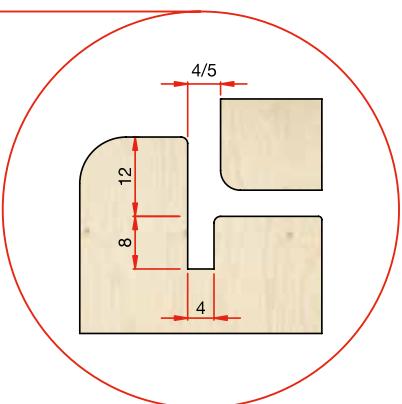
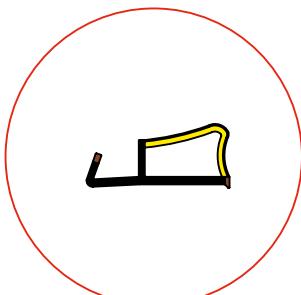
Articolo : 1604  
Materiale : TPE-V Coestruso Espanso  
Battuta : 12 mm  
Aria : 4/5 mm  
Cava : 4/5 x 8 mm  
Imballo : Scatola da 150 mt

Article : 1604  
Material : Expanded TPE-V  
Ledge : 12 mm  
Pressure ledge : 4/5 mm  
Seat : 4/5 x 8 mm  
Packing : 150 mt box



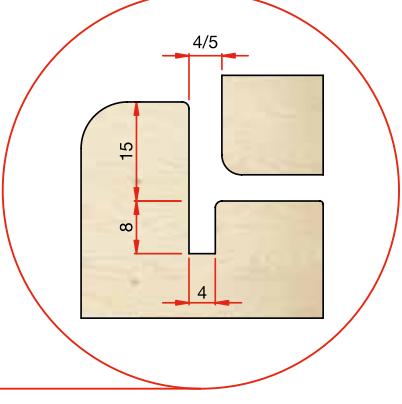
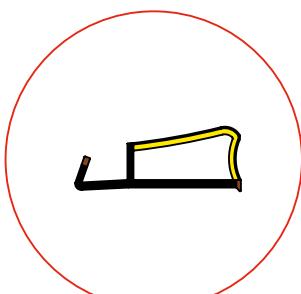
Articolo : 1617  
Materiale : TPE-V Coestruso Espanso  
Battuta : 12 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 150 mt

Article : 1617  
Material : Expanded TPE-V  
Ledge : 12 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 150 mt box



Articolo : 1618  
Materiale : TPE-V Coestruso Espanso  
Battuta : 15 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 150 mt

Article : 1618  
Material : Expanded TPE-V  
Ledge : 15 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 150 mt box

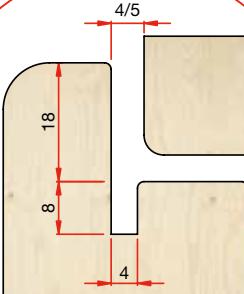


**Guarnizioni per serramenti in legno**  
**Gaskets for wooden doors and windows**

## Serie Triplex

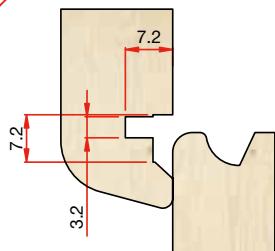


Le guarnizioni che lavorano



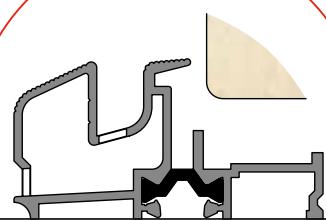
Articolo : 1620  
Materiale : TPE-V Coestruso Espanso  
Battuta : 18 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 100 mt

Article : 1620  
Material : Expanded TPE-V  
Ledge : 18 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 100 mt box



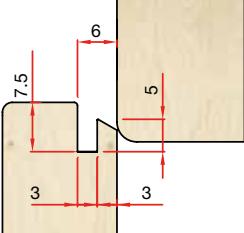
Articolo : 1602  
Materiale : TPE-V Coestruso Espanso  
Battuta : Frontale per telaio  
Aria :  
Cava : 3.2 x 7.2 mm  
Imballo : Scatola da 300 mt

Article : 1602  
Material : Expanded TPE-V  
Ledge : Front for frame  
Pressure ledge :  
Seat : 3.2 x 7.2 mm  
Packing : 300 mt box



Articolo : 1607  
Materiale : TPE-V Coestruso Espanso  
Battuta : Per soglie a pavimento  
Aria :  
Cava : 4 x 8 mm  
Imballo : Scatola da 150 mt

Article : 1607  
Material : Expanded TPE-V  
Ledge : For floor thresholds  
Pressure ledge :  
Seat : 4 x 8 mm  
Packing : 150 mt box

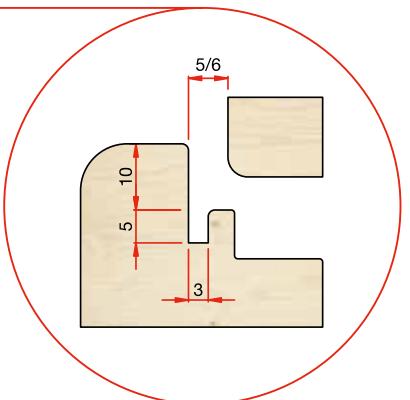
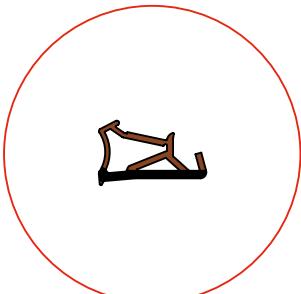


Articolo : 1624  
Materiale : TPE-V Coestruso Espanso  
Battuta : Guarnizione per telaio  
Aria : 6 mm  
Cava : 3 x 5 mm  
Imballo : Scatola da 150 mt

Article : 1624  
Material : Expanded TPE-V  
Ledge : Frame gasket  
Pressure ledge : 6 mm  
Seat : 3 x 5 mm  
Packing : 150 mt box

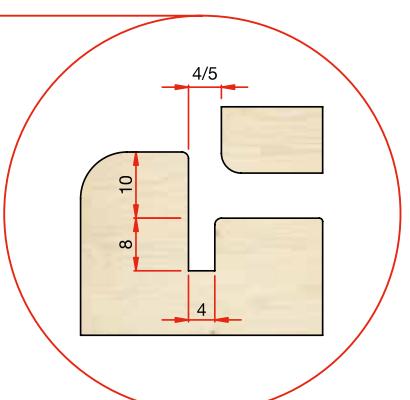
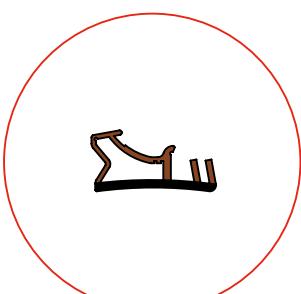
Articolo : 609  
 Materiale : TPE-V Coestruso  
 Battuta : 10 mm  
 Aria : 5/6 mm  
 Cava : 3 x 5 mm  
 Imballo : Scatola da 200 mt

Article : 609  
 Material : Coextruded TPE-V  
 Ledge : 10 mm  
 Pressure ledge : 5/6 mm  
 Seat : 3 x 5 mm  
 Packing : 200 mt box



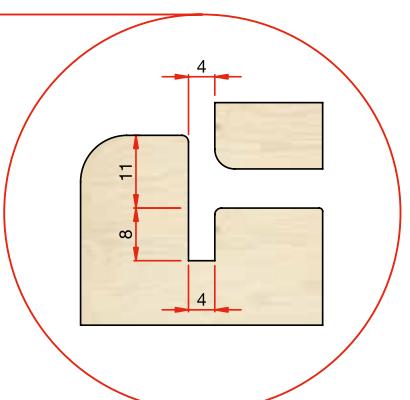
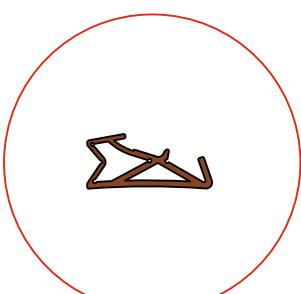
Articolo : 629  
 Materiale : TPE-V Coestruso  
 Battuta : 10 mm  
 Aria : 4/5 mm  
 Cava : 4 x 8 mm  
 Imballo : Scatola da 200 mt

Article : 629  
 Material : Coextruded TPE-V  
 Ledge : 10 mm  
 Pressure ledge : 4/5 mm  
 Seat : 4 x 8 mm  
 Packing : 200 mt box



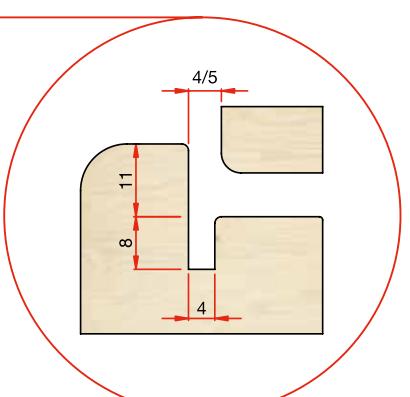
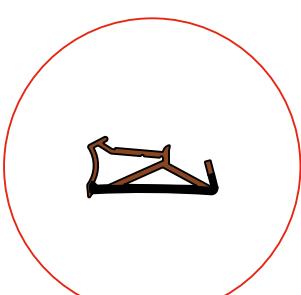
Articolo : 641  
 Materiale : TPE-V  
 Battuta : 11 mm  
 Aria : 4 mm  
 Cava : 4 x 8 mm  
 Imballo : Scatola da 200 mt

Article : 641  
 Material : TPE-V  
 Ledge : 11 mm  
 Pressure ledge : 4 mm  
 Seat : 4 x 8 mm  
 Packing : 200 mt box



Articolo : 605  
 Materiale : TPE-V coestruso  
 Battuta : 11 mm  
 Aria : 4/5 mm  
 Cava : 4 x 8 mm  
 Imballo : Scatola da 200 mt

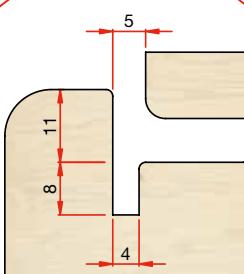
Article : 605  
 Material : Coextruded TPE-V  
 Ledge : 11 mm  
 Pressure ledge : 4/5 mm  
 Seat : 4 x 8 mm  
 Packing : 200 mt box



**Guarnizioni per serramenti in legno**  
**Gaskets for wooden doors and windows**

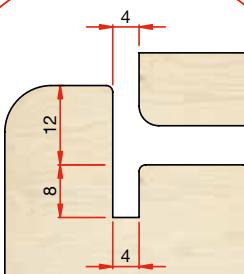


Le guarnizioni che lavorano



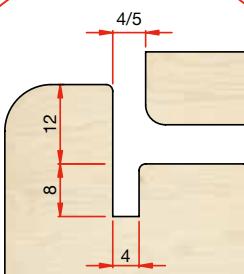
Articolo : 631  
Materiale : TPE-V coestruso  
Battuta : 11 mm  
Aria : 5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 200 mt

Article : 631  
Material : Coextruded TPE-V  
Ledge : 11 mm  
Pressure ledge : 5 mm  
Seat : 4 x 8 mm  
Packing : 200 mt box



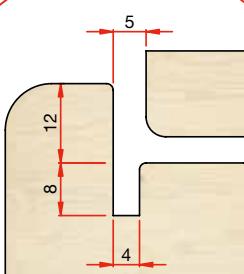
Articolo : 640  
Materiale : TPE-V  
Battuta : 12 mm  
Aria : 4 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 200 mt

Article : 640  
Material : TPE-V  
Ledge : 12 mm  
Pressure ledge : 4 mm  
Seat : 4 x 8 mm  
Packing : 200 mt box



Articolo : 622  
Materiale : TPE-V coestruso  
Battuta : 12 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 180 mt

Article : 622  
Material : Coextruded TPE-V  
Ledge : 12 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 180 mt box

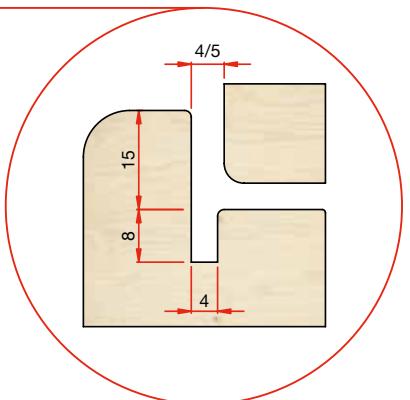
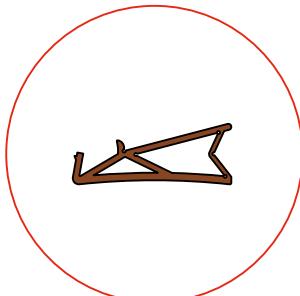


Articolo : 633  
Materiale : TPE-V Coestruso  
Battuta : 12 mm  
Aria : 5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 180 mt

Article : 633  
Material : Coextruded TPE-V  
Ledge : 12 mm  
Pressure ledge : 5 mm  
Seat : 4 x 8 mm  
Packing : 180 mt box

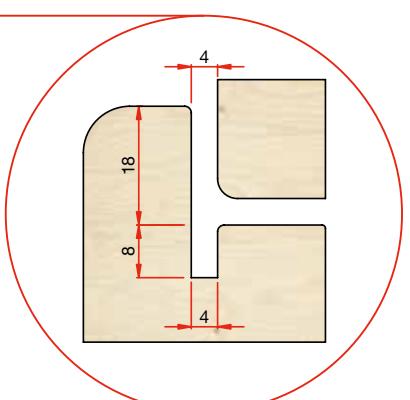
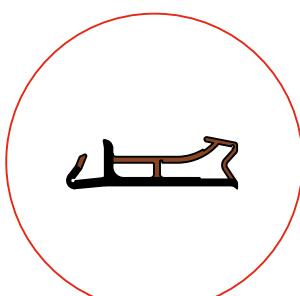
Articolo : 626  
Materiale : TPE-V  
Battuta : 15 mm  
Aria : 4/5 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 180 mt

Article : 626  
Material : TPE-V  
Ledge : 15 mm  
Pressure ledge : 4/5 mm  
Seat : 4 x 8 mm  
Packing : 180 mt box



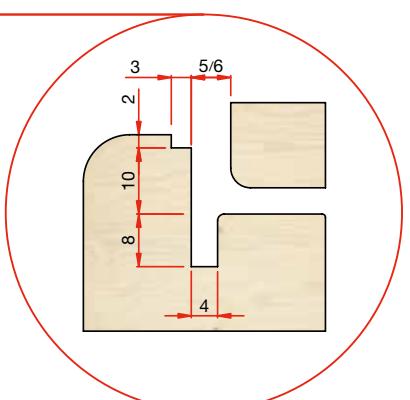
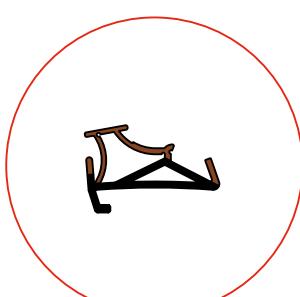
Articolo : 1268  
Materiale : TPE-V Coestruso  
Battuta : 18 mm  
Aria : 4 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 150 mt

Article : 1268  
Material : Coextruded TPE-V  
Ledge : 18 mm  
Pressure ledge : 4 mm  
Seat : 4 x 8 mm  
Packing : 150 mt box



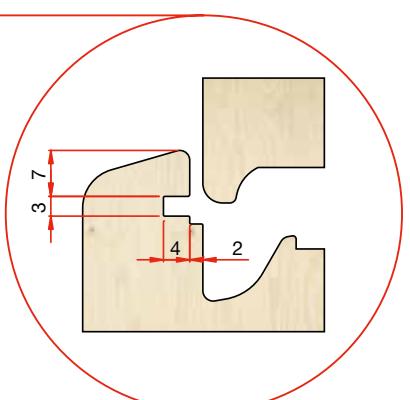
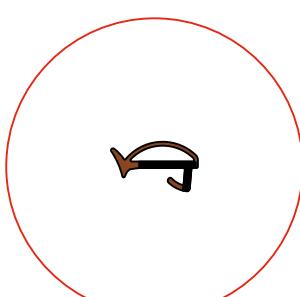
Articolo : 610  
Materiale : TPE-V Coestruso  
Battuta : 10 mm con sormonto legno  
Aria : 5/6 mm  
Cava : 4 x 8 mm  
Imballo : Scatola da 150 mt

Article : 610  
Material : Coextruded TPE-V  
Ledge : 10 mm  
Pressure ledge : 5/6 mm  
Seat : 4 x 8 mm  
Packing : 150 mt box

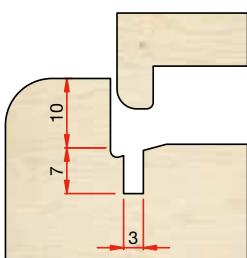


Articolo : 1629  
Materiale : TPE-V coestruso  
Battuta : Frontale per telaio  
Aria :  
Cava : 3 x 7 mm  
Imballo : Scatola da 150 mt

Article : 1629  
Material : Coextruded TPE-V  
Ledge : Front for frame  
Pressure ledge :  
Seat : 3 x 7 mm  
Packing : 150 mt box

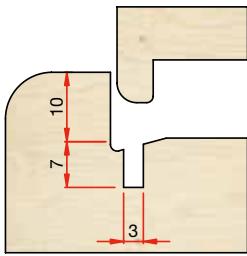


## Guarnizioni per telai Gaskets for frame



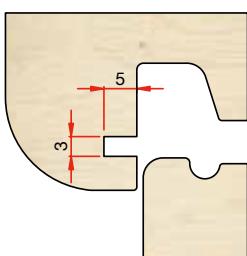
Articolo : 611  
Materiale : TPE-V  
Battuta : 10 mm  
Aria :  
Cava : 3 x 7 mm  
Imballo : Scatola da 300 mt

Article : 611  
Material : TPE-V  
Ledge : 10 mm  
Pressure ledge :  
Seat : 3 x 7 mm  
Packing : 300 mt box



Articolo : 612  
Materiale : TPE-V  
Battuta : 10 mm  
Aria :  
Cava : 3 x 7 mm  
Imballo : Scatola da 300 mt

Article : 612  
Material : TPE-V  
Ledge : 10 mm  
Pressure ledge :  
Seat : 3 x 7 mm  
Packing : 300 mt box

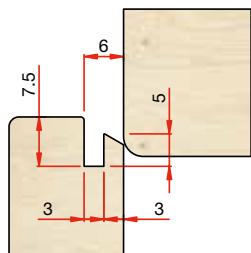
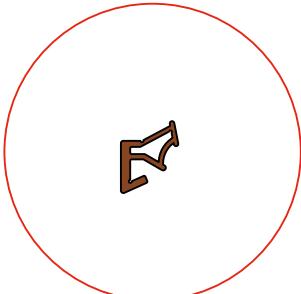


Articolo : 624  
Materiale : TPE-V  
Battuta : Frontale per telaio  
Aria :  
Cava : 3 x 5 mm  
Imballo : Scatola da 400 mt

Article : 624  
Material : TPE-V  
Ledge : Front for frame  
Pressure ledge :  
Seat : 3 x 5 mm  
Packing : 400 mt box

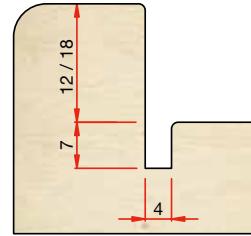
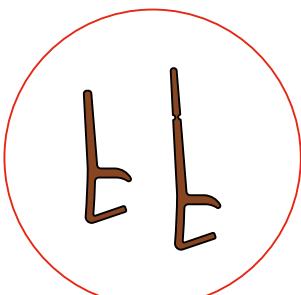
Articolo : 635  
 Materiale : TPE-V  
 Battuta :  
 Aria : 6 mm  
 Cava : 3 x 5 mm  
 Imballo : Scatola da 200 mt

Article : 635  
 Material : TPE-V  
 Ledge :  
 Pressure ledge : 6 mm  
 Seat : 3 x 5 mm  
 Packing : 200 mt box



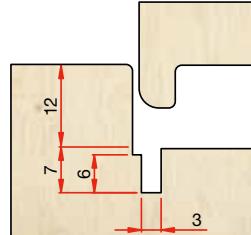
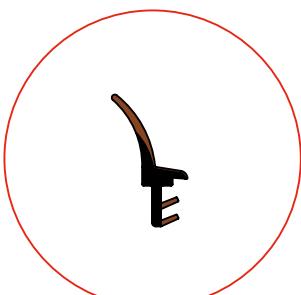
Articolo : 636/12 e 636/18  
 Materiale : TPE-V  
 Battuta : 12 / 18 mm  
 Aria :  
 Cava : 4 x 7 mm  
 Imballo : Bobina da 100 mt

Article : 636/12 and 636/18  
 Material : TPE-V  
 Ledge : 12 / 18 mm  
 Pressure ledge :  
 Seat : 4 x 7 mm  
 Packing : 100 mt box



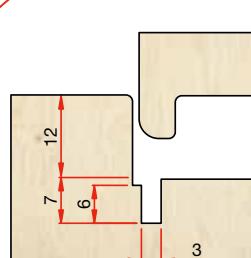
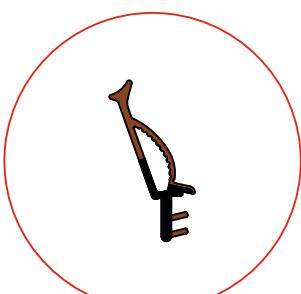
Articolo : 637  
 Materiale : TPE-V coestruso  
 Battuta : Frontale per telaio  
 Aria :  
 Cava : 3 x 7 mm  
 Imballo : Scatola da 300 mt

Article : 637  
 Material : Coextruded TPE-V  
 Ledge : Front for frame  
 Pressure ledge :  
 Seat : 3 x 7 mm  
 Packing : 300 mt box



Articolo : 1627  
 Materiale : TPE-V Coestruso  
 Battuta : Frontale per telaio  
 Aria :  
 Cava : 3 x 7 mm  
 Imballo : Scatola da 150 mt

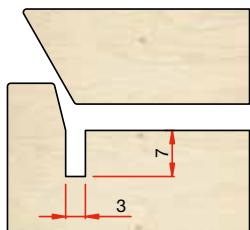
Article : 1627  
 Material : Coextruded TPE-V  
 Ledge : Front for frame  
 Pressure ledge :  
 Seat : 3 x 7 mm  
 Packing : 150 mt box



Guarnizioni per serramenti in legno  
Gaskets for wooden doors and windows

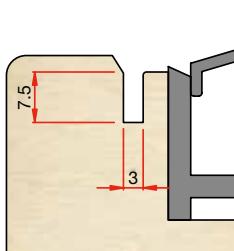


## Guarnizioni per alzanti scorrevoli Gaskets for lift & slide



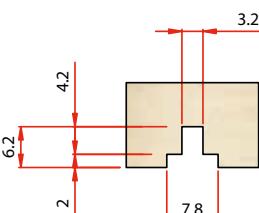
Articolo : 615  
Materiale : TPE-V  
Battuta :  
Aria :  
Cava : 3 x 7 mm  
Imballo : Bobina da 100 mt

Article : 615  
Material : TPE-V  
Ledge :  
Pressure ledge :  
Seat : 3 x 7 mm  
Packing : 100 mt box



Articolo : 607  
Materiale : TPE-V coestruso  
Battuta :  
Aria :  
Cava : 3 x 7.5 mm  
Imballo : Scatola da 120 mt

Article : 607  
Material : TPE-V coextruded  
Ledge :  
Pressure ledge :  
Seat : 3 x 7.5 mm  
Packing : 120 mt box



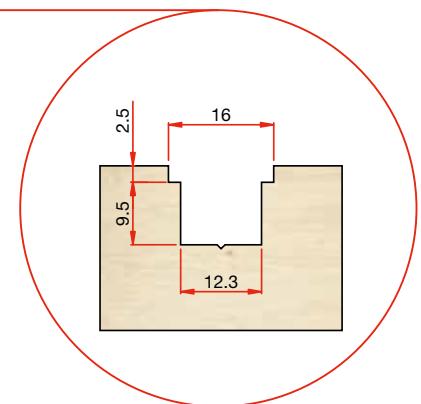
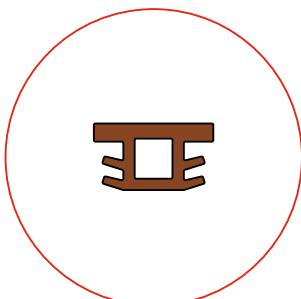
Articolo : 1621  
Materiale : TPE-V  
Battuta :  
Aria :  
Cava : 3.2 x 6.2 mm  
Imballo : Scatola da 100 mt

Article : 1621  
Material : TPE-V  
Ledge :  
Pressure ledge :  
Seat : 3.2 x 6.2 mm  
Packing : 100 mt box

## Guarnizione copriferramenta Ironmongery-covering gasket

Articolo : 630  
 Materiale : TPE-V  
 Battuta :  
 Aria :  
 Cava : 16 x 12,3 mm  
 Imballo : Scatola da 150 mt

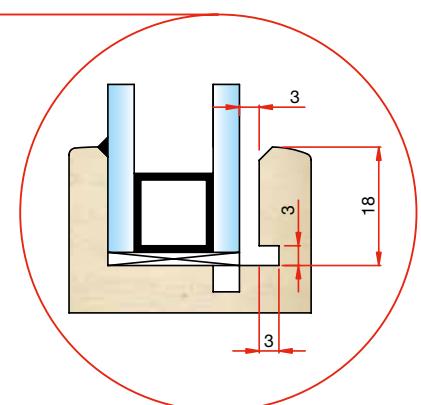
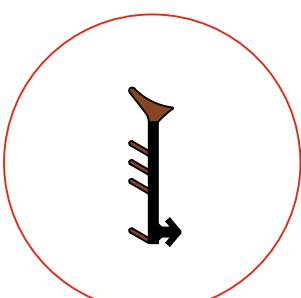
Article : 630  
 Material : TPE-V  
 Ledge :  
 Pressure ledge :  
 Seat : 16 x 12,3 mm  
 Packing : 150 mt box



## Guarnizioni di vetratura Gaskets for panes

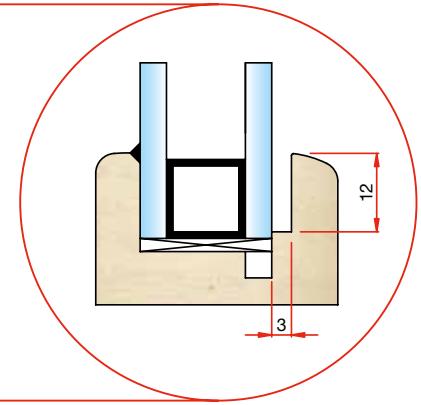
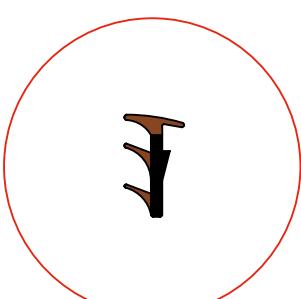
Articolo : 643  
 Materiale : TPE-V coestruso  
 Battuta :  
 Aria :  
 Cava : 3 x 18 mm  
 Imballo : Scatola da 200 mt

Article : 643  
 Material : Coextruded TPE-V  
 Ledge :  
 Pressure ledge :  
 Seat : 3 x 18 mm  
 Packing : 200 mt box



Articolo : 1139  
 Materiale : TPE-V coestruso  
 Battuta :  
 Aria :  
 Cava : 3 x 12 mm  
 Imballo : Scatola da 150 mt

Article : 1139  
 Material : Coextruded TPE-V  
 Ledge :  
 Pressure ledge :  
 Seat : 3 x 12 mm  
 Packing : 150 mt box



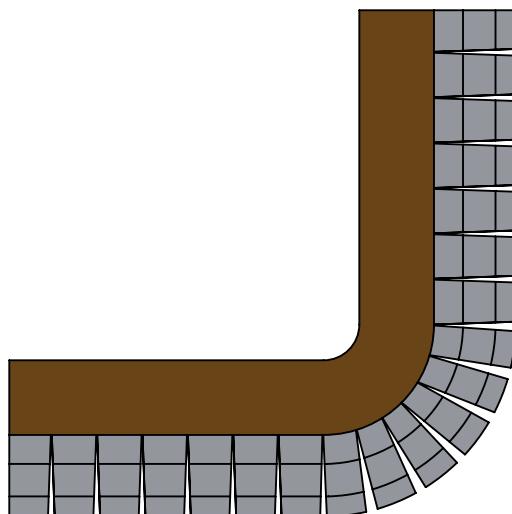
Guarnizioni per serramenti in legno  
Gaskets for wooden doors and windows



## Guarnizione di vetratura pre-tagliata Gaskets for panes with cutting

### Art. 1613

- Facile e rapida da montare  
*Easy and quick installation*
- Morbidezza ideale per la pressione in battuta  
*Ideal softness grade to achieve the perfect closure pressure*
- Angoli perfetti senza dover fare tagli  
*Perfect corners without cutting being required*
- Resistente ai raggi ultravioletti e alle mufe  
*UV resistant*
- Isolamento termico-acustico inalterato nel tempo  
*Time unchanged thermal and acoustic insulations*



Nuova geometria per facilitare il drenaggio dell'acqua

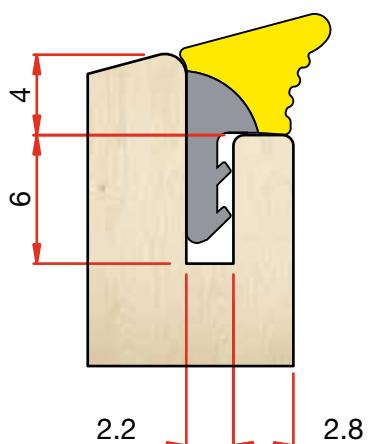
*New shape design to improve water drainage*

Rivestimento protettivo

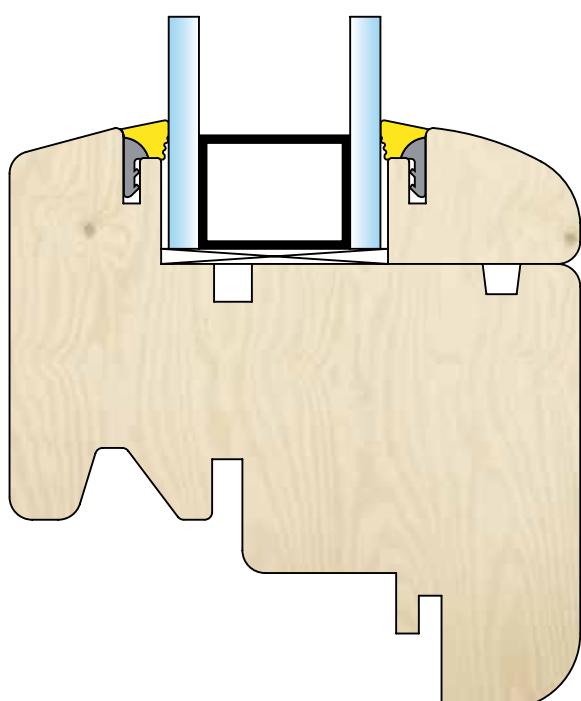
*Protection covering*

Parte strutturale semirigida  
per agevolare l'ingresso nella cava

*Semirigid structural part  
to facilitate entering into the seat*



Parte strutturale con tagli per potere fare gli angoli di 90° senza lavorazioni aggiuntive e con un ottimo risultato estetico e funzionale  
*Structural part with cuts to obtain 90° corners without additional operations and with the best aesthetic and functional results*

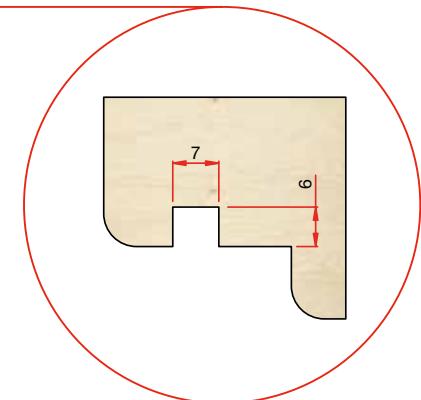
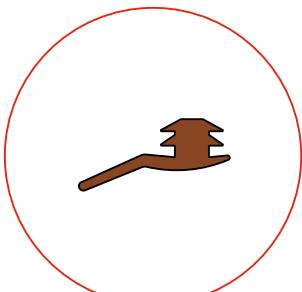


## Guarnizioni di spinta acqua

### **Water-proof gaskets**

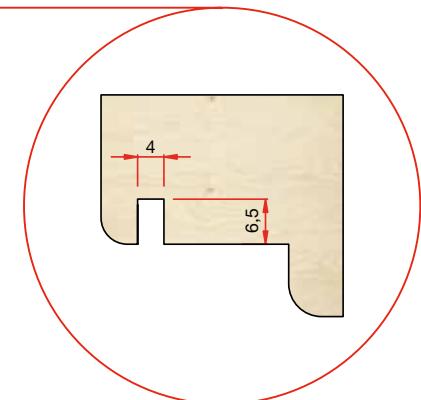
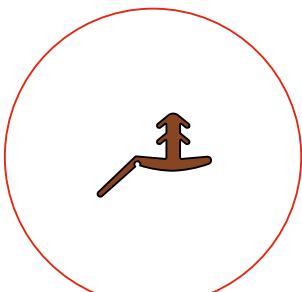
Articolo : 606  
 Materiale : TPE-V  
 Battuta :  
 Aria :  
 Cava : 7 x 6 mm  
 Imballo : Scatola da 250 mt

Article : 606  
 Material : TPE-V  
 Ledge :  
*Pressure ledge* :  
 Seat : 7 x 6 mm  
 Packing : 250 mt box



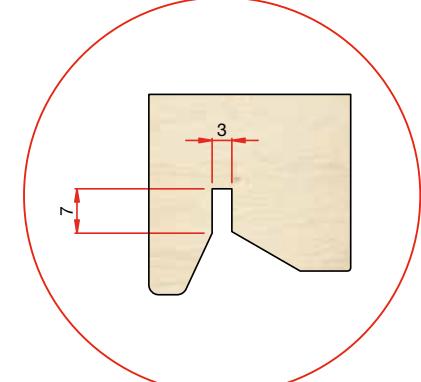
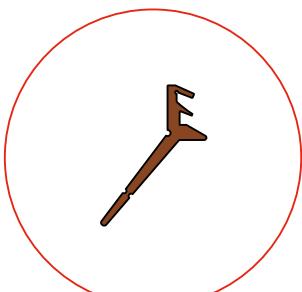
Articolo : 638  
 Materiale : TPE-V  
 Battuta :  
 Aria :  
 Cava : 4 x 6,5 mm  
 Imballo : Scatola da 100 mt

Article : 638  
 Material : TPE-V  
 Ledge :  
*Pressure ledge* :  
 Seat : 4 x 6,5 mm  
 Packing : 100 mt box



Articolo : 642  
 Materiale : TPE-V  
 Battuta :  
 Aria :  
 Cava : 3 x 7 mm  
 Imballo : Scatola da 100 mt

Article : 642  
 Material : TPE-V  
 Ledge :  
*Pressure ledge* :  
 Seat : 3 x 7 mm  
 Packing : 100 mt box



**Guarnizioni per serramenti in legno**  
**Gaskets for wooden doors and windows**



ARTICOLO <i>article</i>	CODICE <i>code</i>	MATERIALE <i>material</i>	CAVA <i>seat</i>	CONFEZIONI <i>packing</i>
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## Guarnizioni per gocciolatoi *Gaskets for drip lip*

	602	TPE-V		SCATOLA DA 400 mt <i>400 m box</i>
	608	TPE-V COESTRUSO <i>Coextruded</i>		BOBINA DA 250 mt <i>250 m spool</i>
	619	TPE-V COESTRUSO <i>Coextruded</i>		BOBINA DA 250 mt <i>250 m spool</i>
	621	TPE-V		SCATOLA DA 500 mt <i>500 m box</i>
	639	TPE-V		BOBINA DA 200 mt <i>200 m spool</i>

## Terminali per il nodo centrale su finestra a due ante *ends for central junction of double-wing windows*

	Codice : 698	BUSTA DA 100 PZ <i>100 pcs envelope</i>
	Codice : 699	BUSTA DA 100 PZ <i>100 pcs envelope</i>

## Guarnizioni battuta 10 mm Gaskets 10 mm ledge

ARTICOLO <i>article</i>	CODICE <i>code</i>	MATERIALE <i>material</i>	CAVA <i>seat</i>	CONFEZIONI <i>packing</i>
	650*	PVC	L. 3.5 x H. 7 mm	BOBINA DA 150 mt 150 m spool
	651*	PVC	L. 3.5 x H. 7 mm	BOBINA DA 150 mt 150 m spool
	652*	PVC	L. 3.5 x H. 7 mm	BOBINA DA 150 mt 150 m spool
	655	PVC COESTRUSO <i>Coextruded</i>	L. 3 x H. 7 mm	SCATOLA DA 250 mt 250 m box
	669	PVC COESTRUSO <i>Coextruded</i>	L. 3 x H. 6 mm	SCATOLA DA 250 mt 250 m box
	670	PVC	L. 3 x H. 6 mm	BOBINA DA 150 mt 150 m spool
	684*	PVC	L. 3.5 x H. 7 mm	BOBINA DA 150 mt 150 m spool
	686	PVC	L. 3.5 x H. 7 mm	BOBINA DA 150 mt 150 m spool
	2852	TPE-V	L. 3 x H. 5 mm	BOBINA DA 120 mt 120 m spool

\* Su richiesta si possono avere in tpe-v specifico per vernici all'acqua. / Specific water painting resistant tpe-v on request.

**Guarnizioni per porte interne**  
**Gaskets for inner doors**



## **Guarnizioni per porte scorrevoli** **gaskets for sliding doors**

ARTICOLO <i>article</i>	CODICE <i>code</i>	MATERIALE <i>material</i>	CAVA <i>seat</i>	CONFEZIONI <i>packing</i>
	653	PVC	L. 3.5 x H. 6 mm	SCATOLA DA 400 mt 400 m box

## **Guarnizioni per serramento “System progress”** **gaskets for “System progress” frames**

ARTICOLO <i>article</i>	CODICE <i>code</i>	MATERIALE <i>material</i>	CAVA <i>seat</i>	CONFEZIONI <i>packing</i>
	1622	TPE-V	L. 3.5 x H. 6 mm	SCATOLA DA 250 mt 250 m box
	1623	TPE-V		SCATOLA DA 200 mt 200 m box
	1625	TPE-V		busta da 50 pz. 50 pcs envelope
	1626	TPE-V		busta da 50 pz. 50 pcs envelope
	1623	TPE-V		SCATOLA DA 100 mt 100 m box

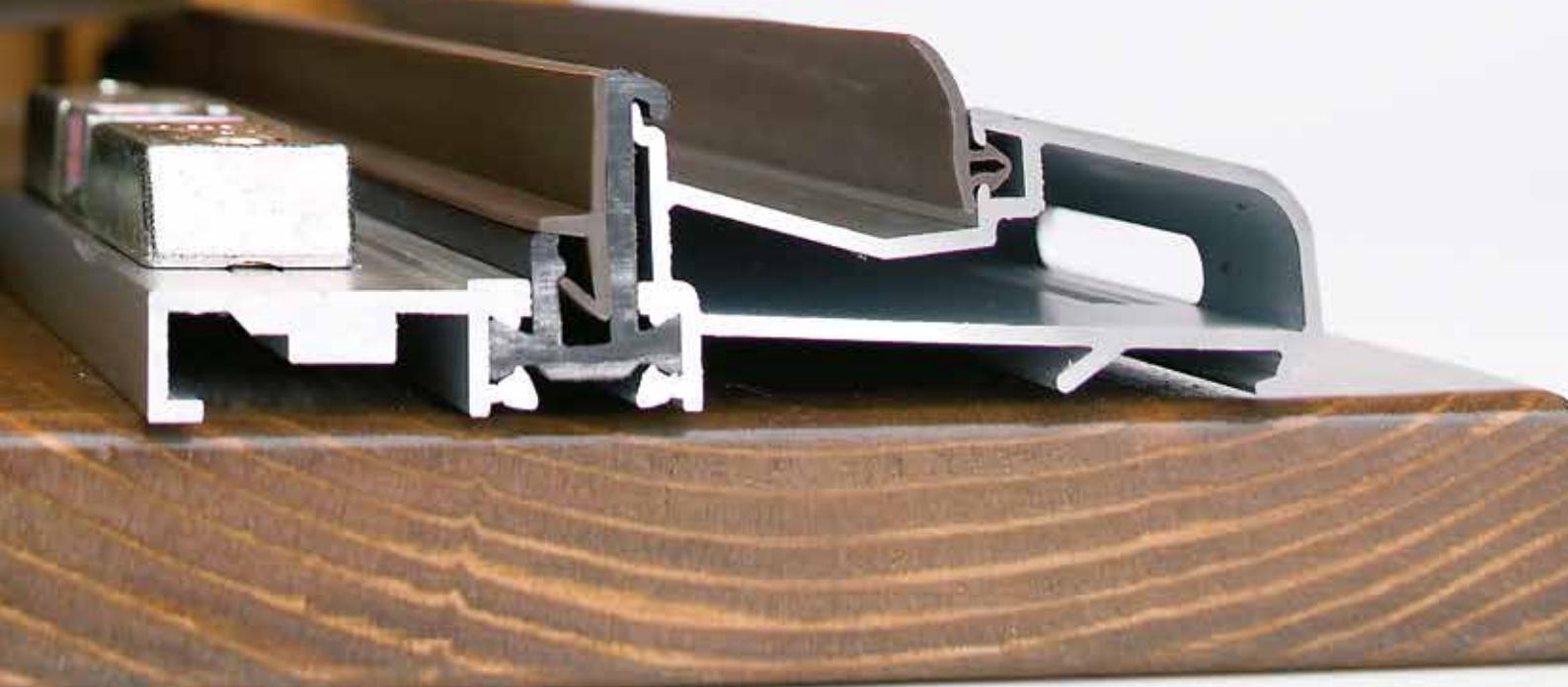




**Idee e soluzioni  
per i tuoi serramenti  
in legno**

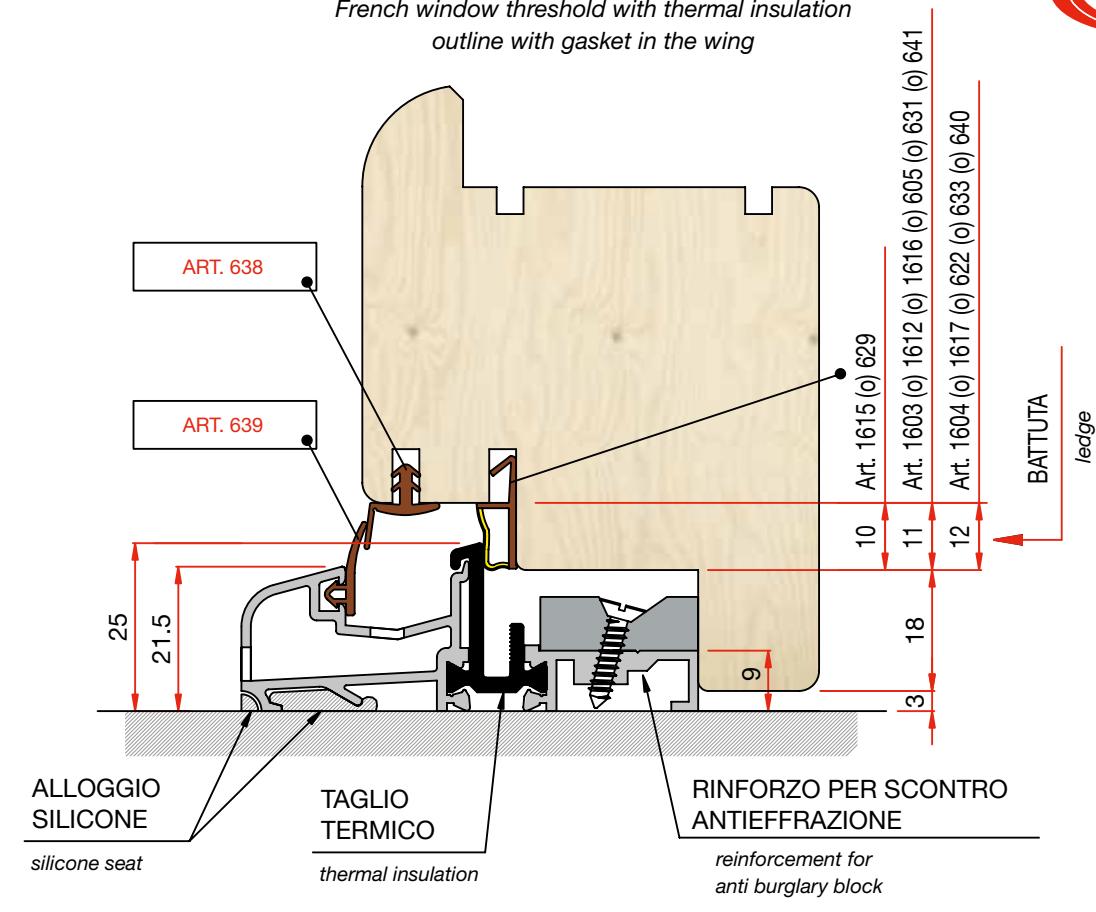
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***Suggestions and solutions  
for your wood  
window and door frames***



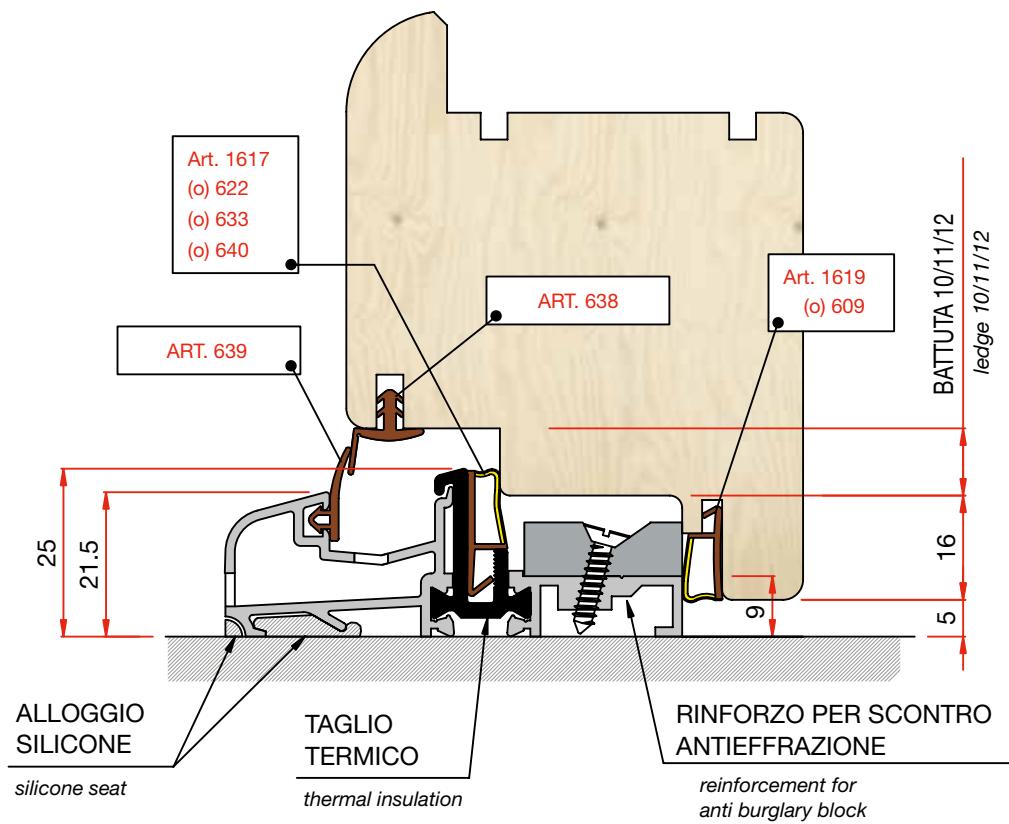
SOGLIA PORTA FINESTRA A TAGLIO TERMICO  
SCHEMA CON GUARNIZIONE NELL'ANTA

*French window threshold with thermal insulation  
outline with gasket in the wing*



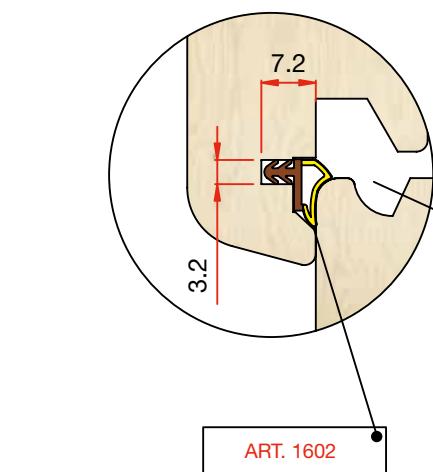
SOGLIA PORTA FINESTRA A TAGLIO TERMICO  
SCHEMA CON GUARNIZIONE NEL TELAIO

*French window threshold with thermal insulation  
outline with gasket in the frame*

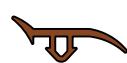


LE DUE SOLUZIONI SI POSSONO ADOTTARE INDIPENDENTEMENTE DALLA  
GUARNIZIONE NELL'ANTA O NEL TELAIO

*the two solutions can be adopted both with the gasket installed  
in the wing and in the frame*



ART. 602



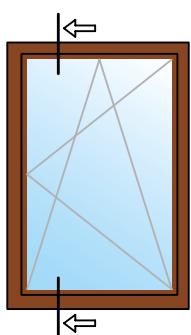
ART. 1602



ART. 1604

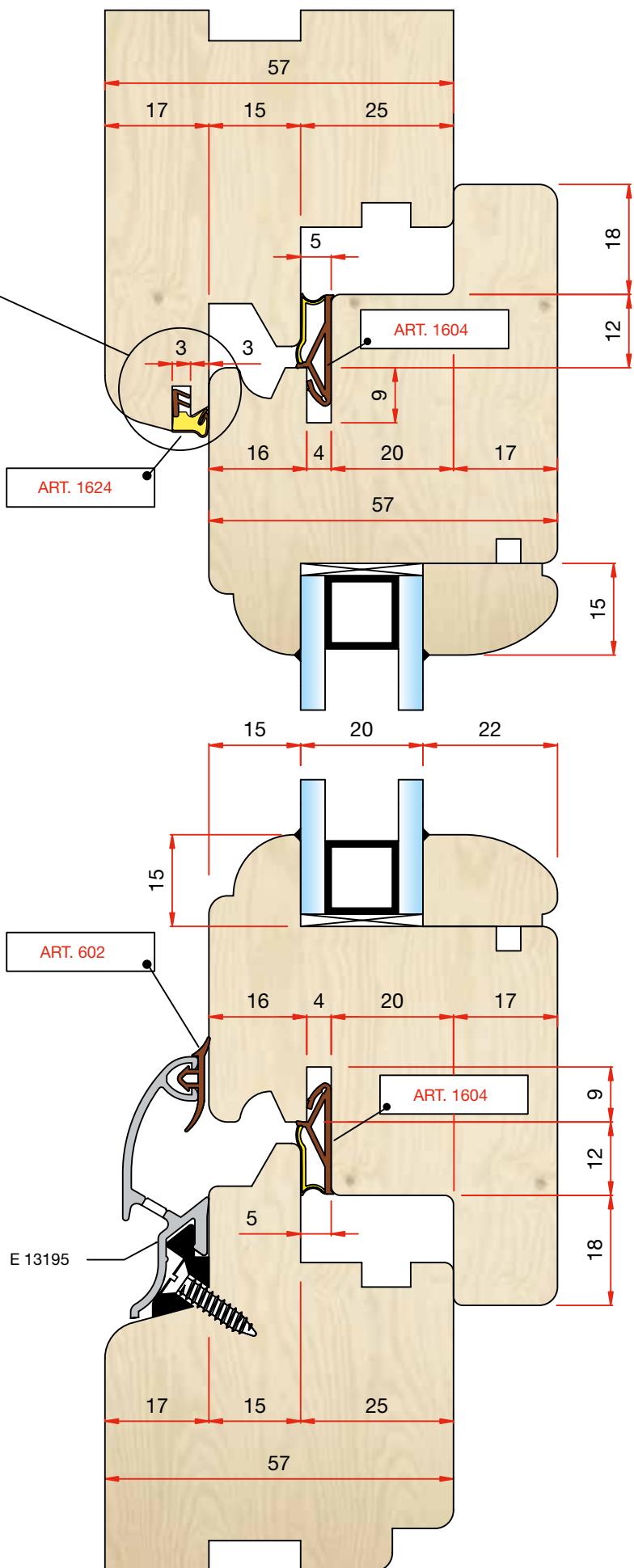


ART. 1624

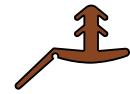


### SEZIONE VERTICALE

*vertical section*



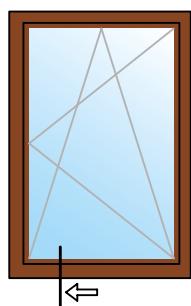
ART. 638



ART. 639



ART. 1604



## SEZIONE VERTICALE

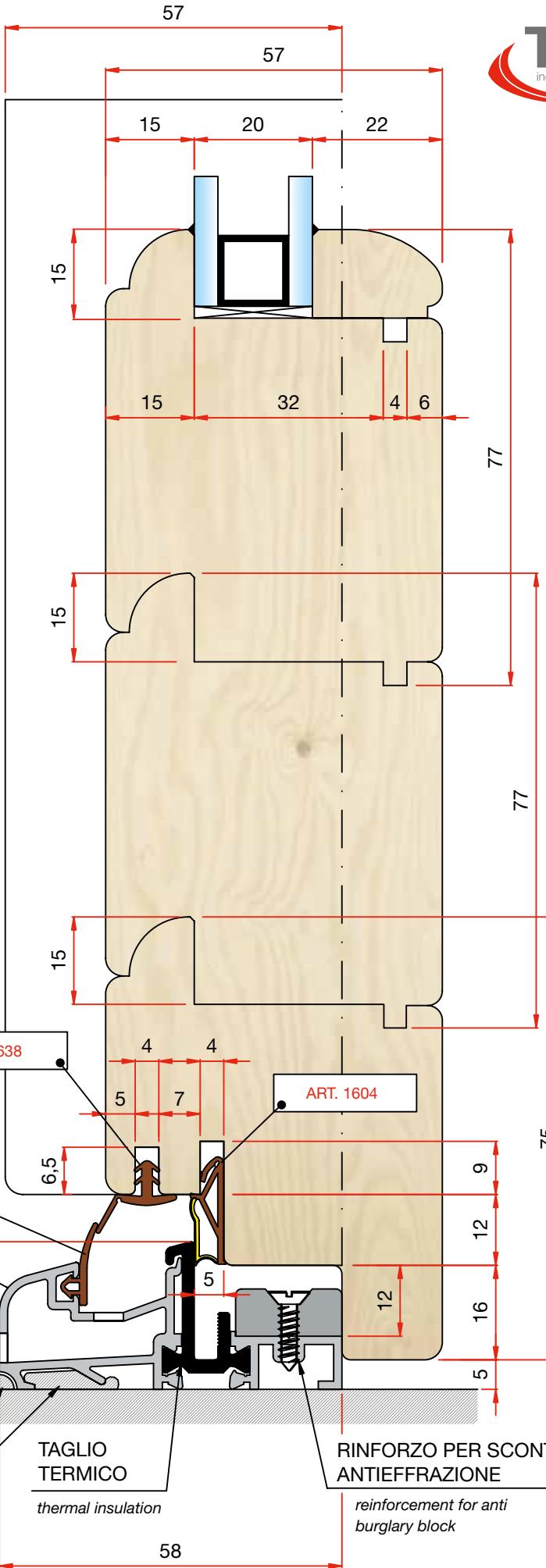
*vertical section*

ART. 638

ART. 1604

ART. 639

E 14089-0

ALLOGGIO  
SILICONE  
*silicone seat*TAGLIO  
TERMICO  
*thermal insulation*RINFORZO PER SCONTRO  
ANTIEFFRAZIONE  
*reinforcement for anti  
burglary block*



ART. 602



ART. 1602



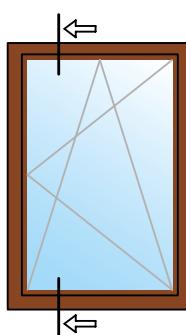
ART. 1613



ART. 1617

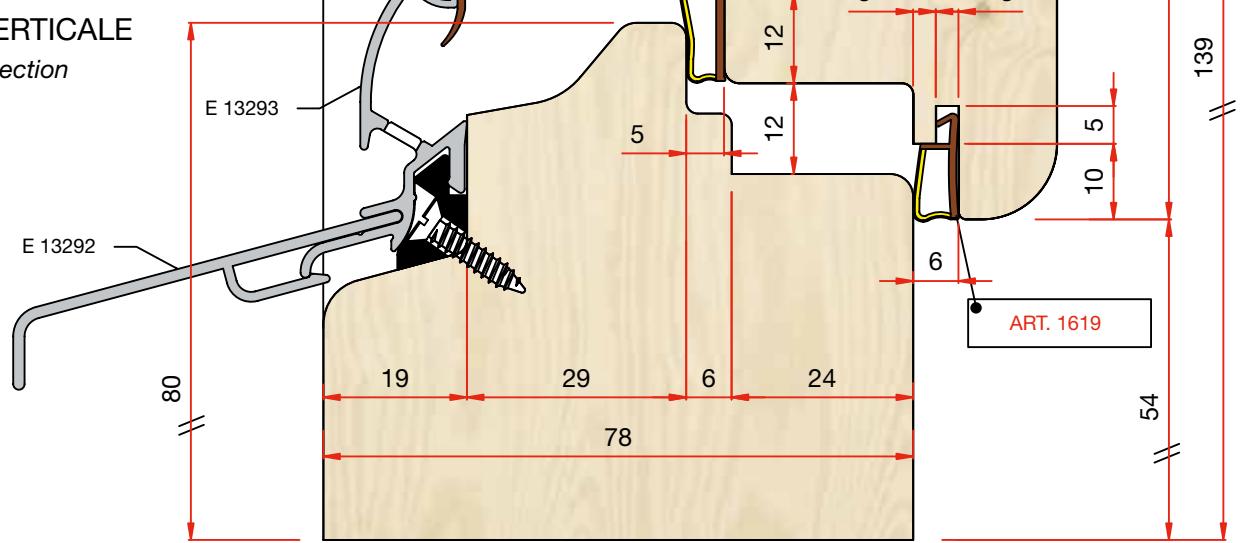


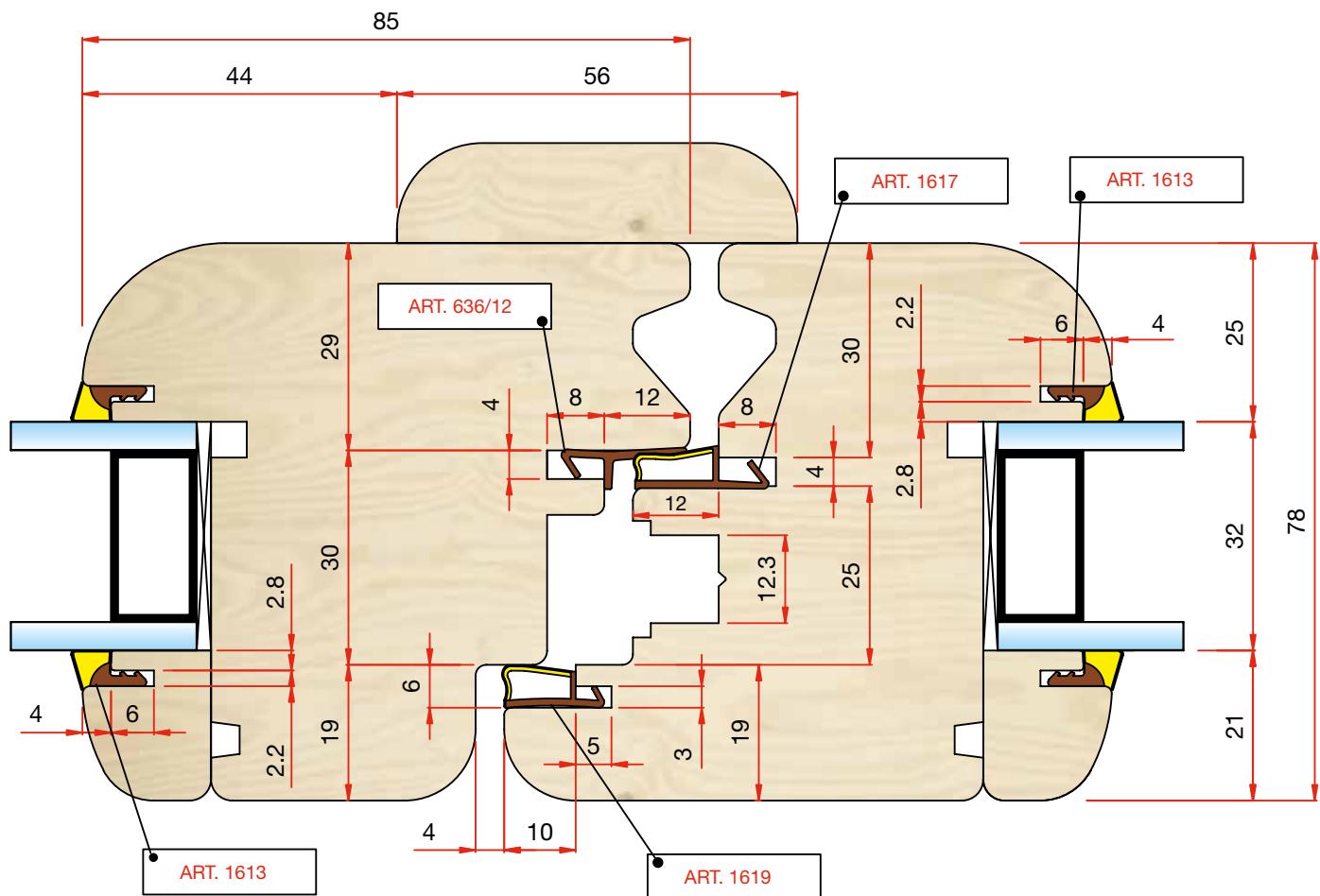
ART. 1619



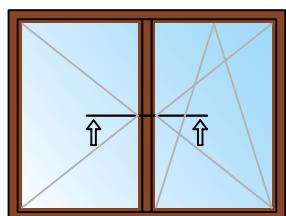
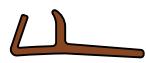
## SEZIONE VERTICALE

vertical section





ART. 636/12



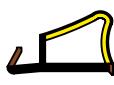
ART. 1613



ART. 1617



ART. 1619



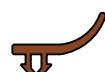
## SEZIONE ORIZZONTALE

*horizontal section*

ART. 638



ART. 639



ART. 622



ART. 1613



ART. 1619

**SEZIONE VERTICALE***vertical section*

ART. 638

ART. 639

ART. 622

ART. 1619

E13998

12

5

3

5

10

5

5

50

21

50

21

ALLOGGIO  
SILICONE*silicone seat*TAGLIO  
TERMICO*thermal insulation*

SCONTRO ANTIEFFRAZIONE

*anti burglary block*

78

78

6

2.2

2.7

4

6.5

5

12

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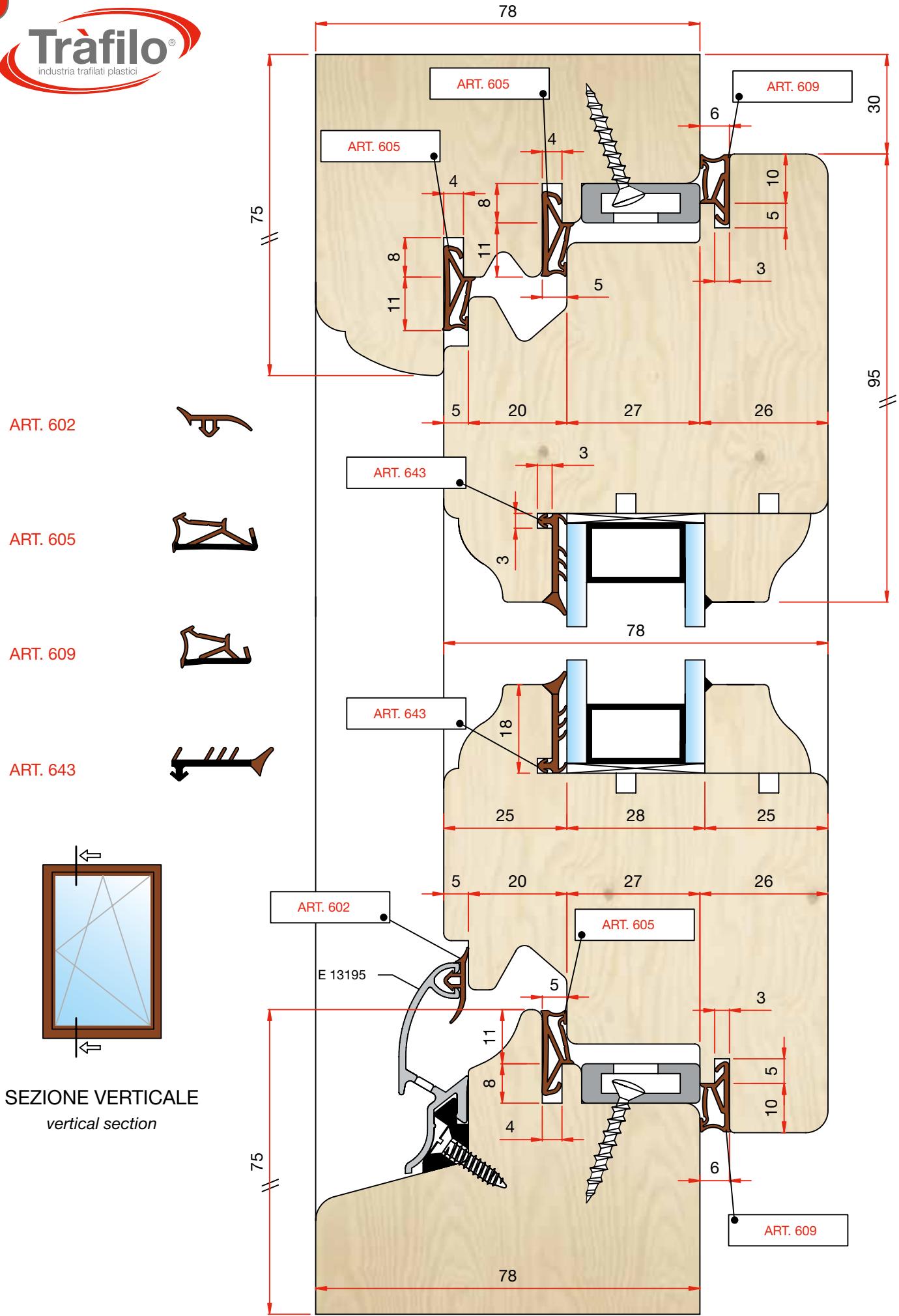
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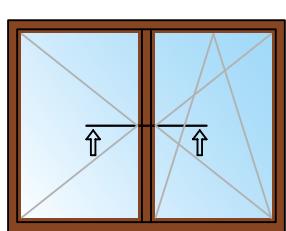
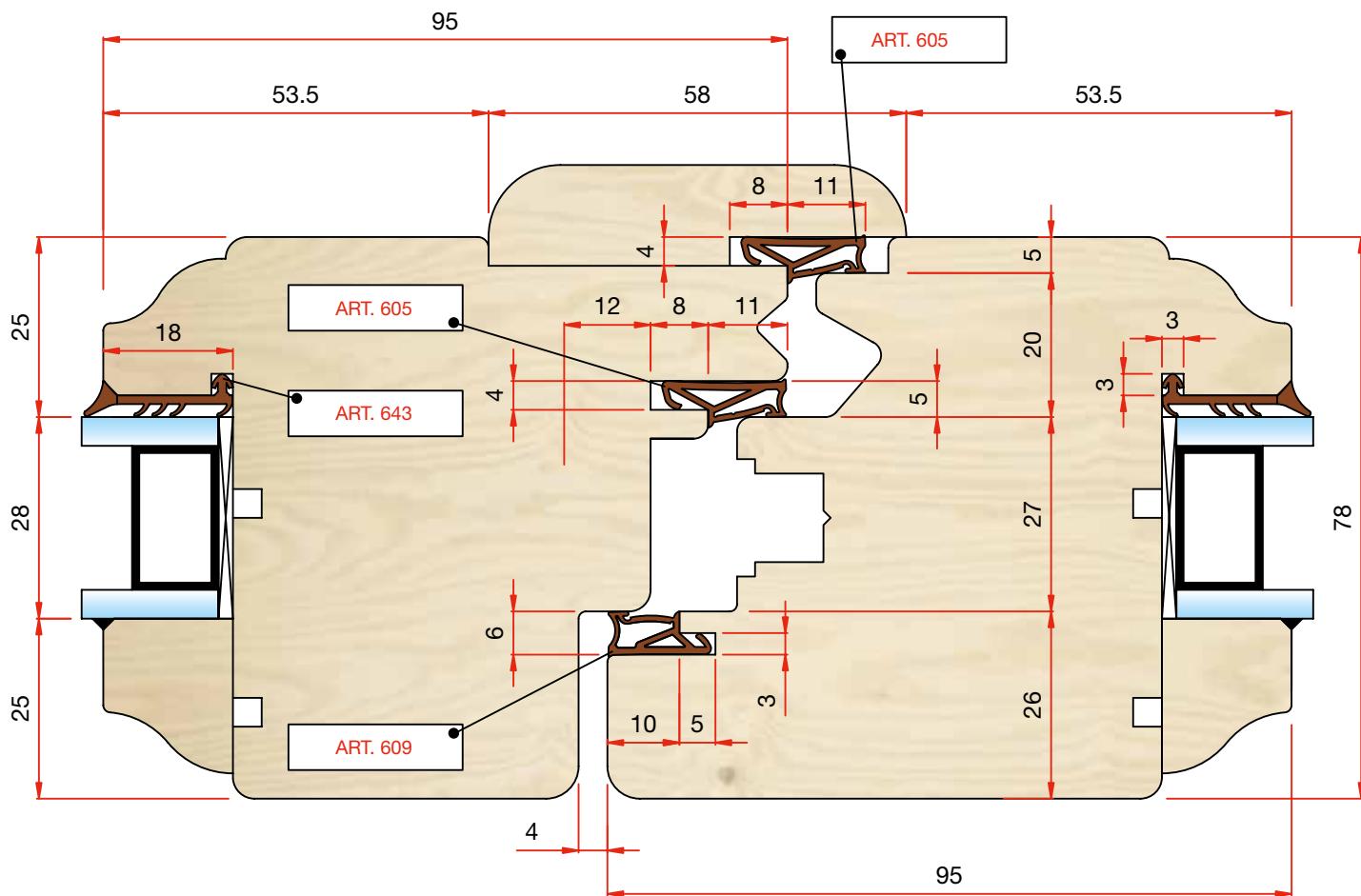
5

5

5

5





ART. 605



ART. 609

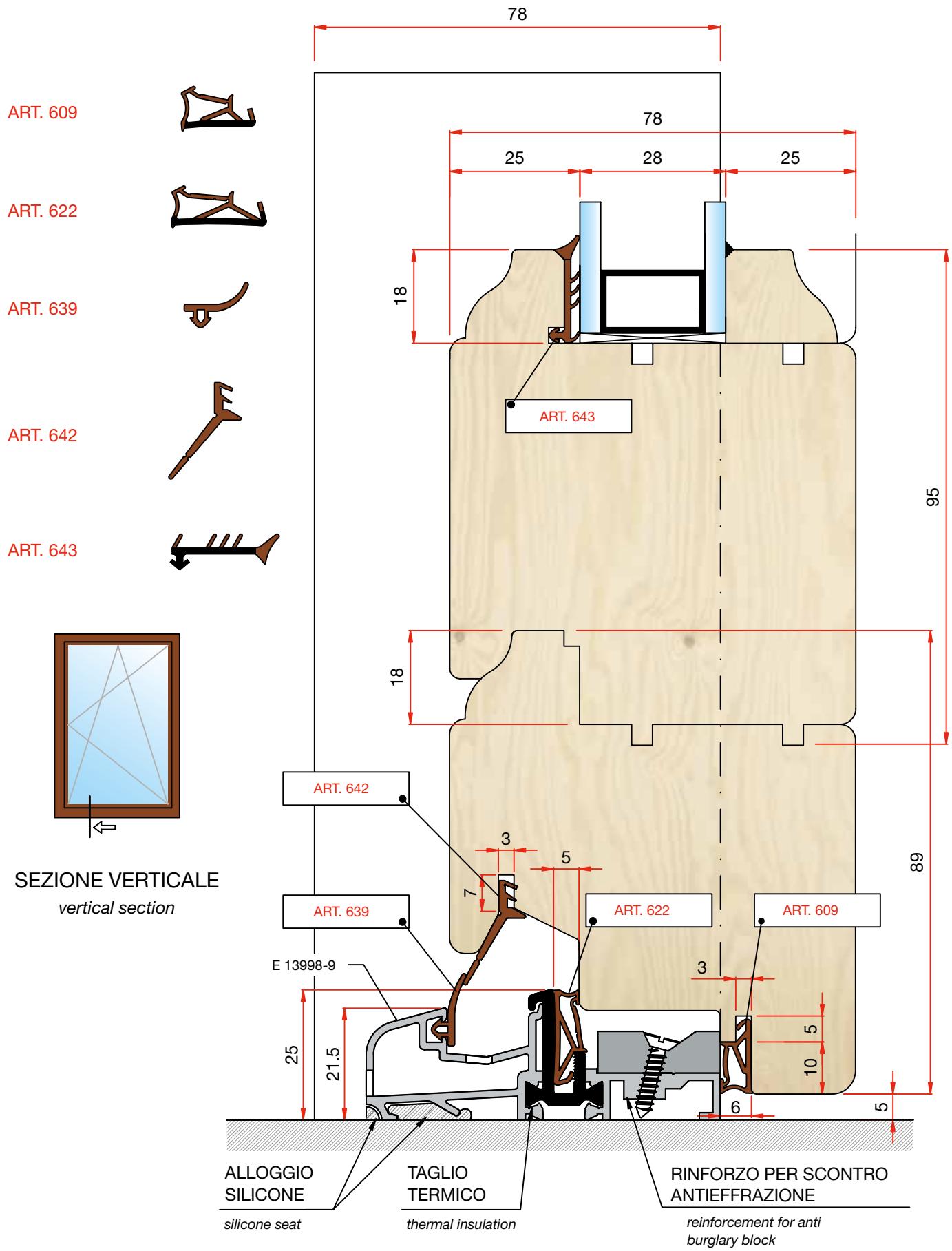


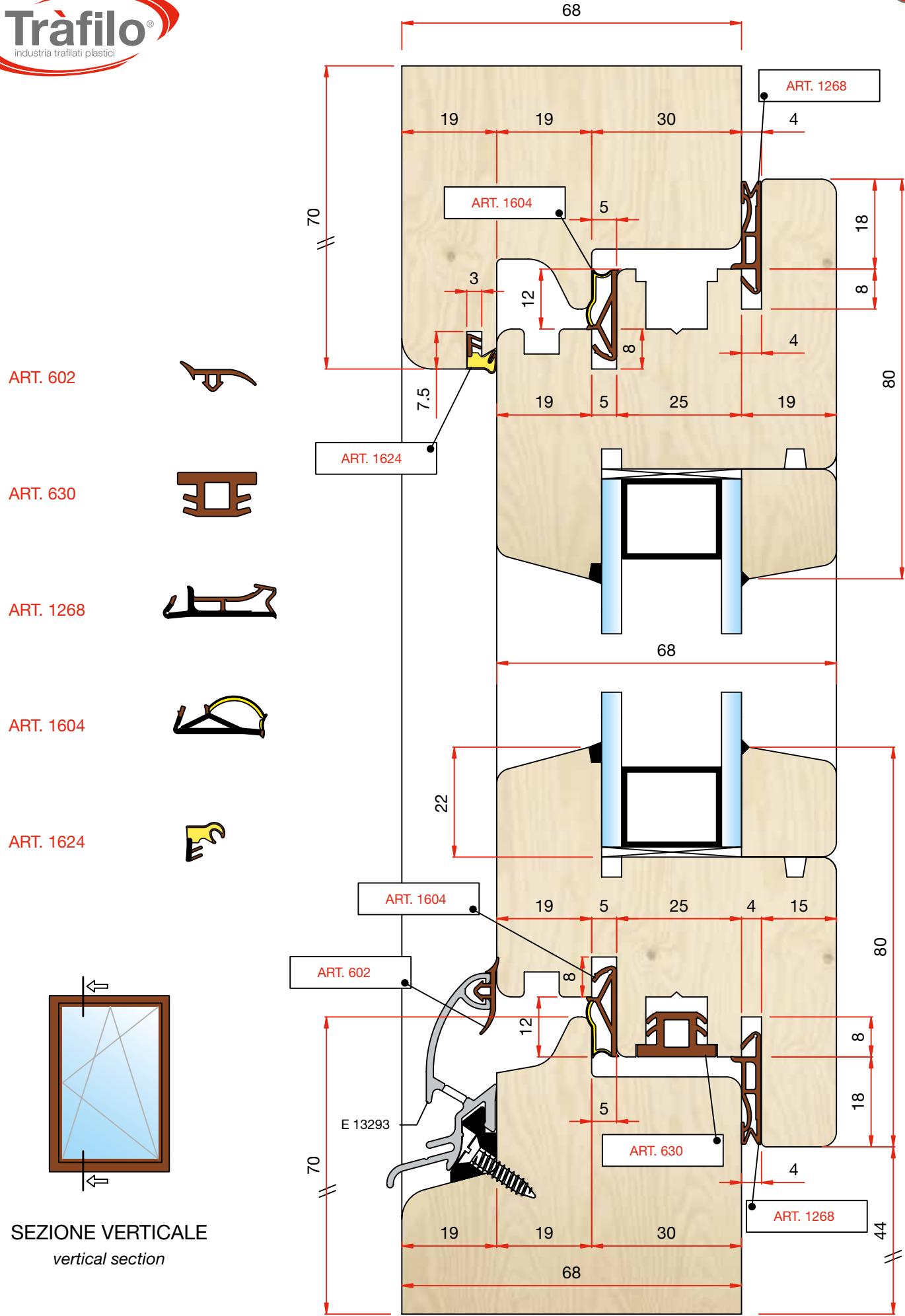
**SEZIONE ORIZZONTALE**

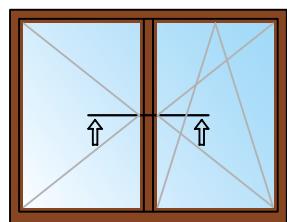
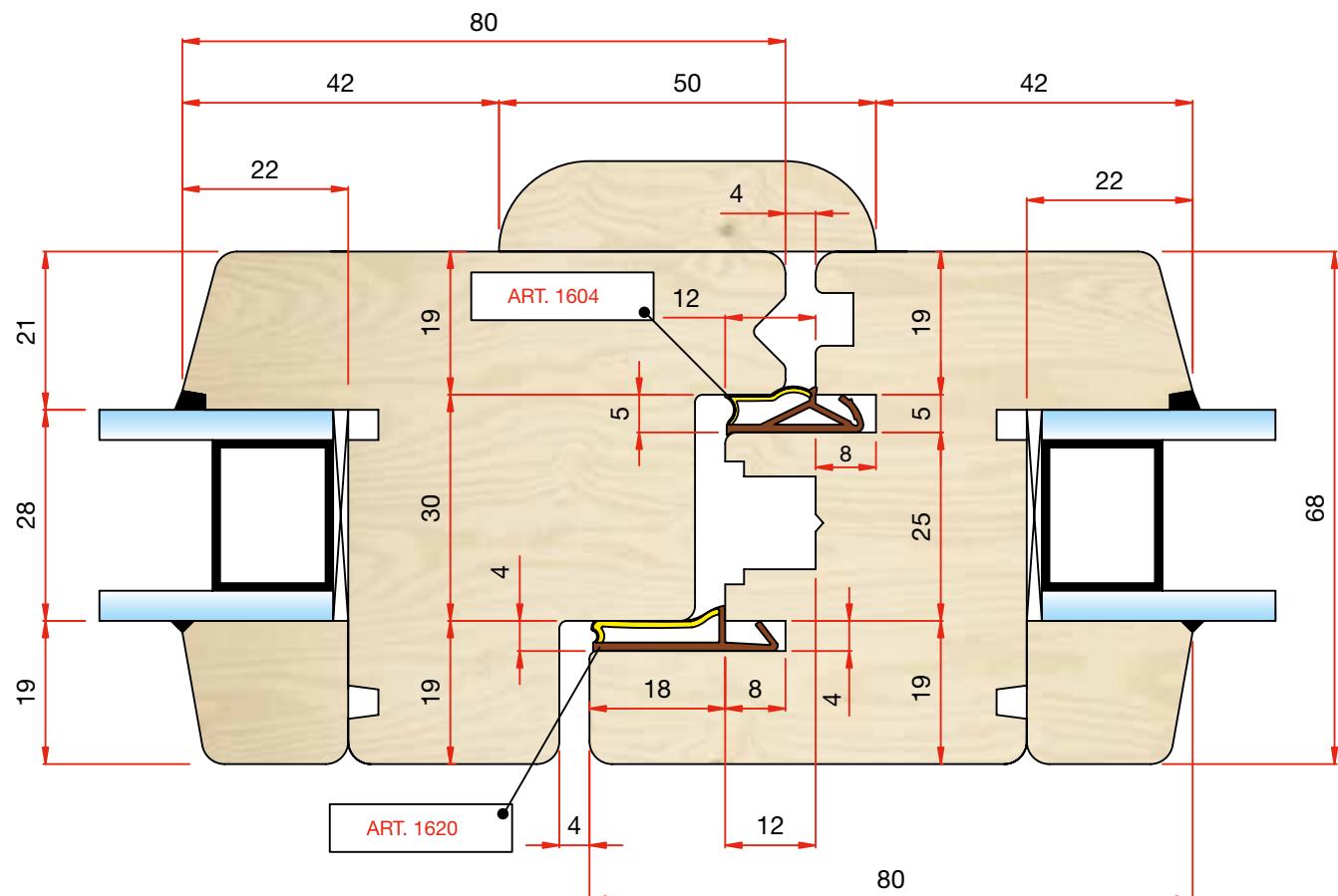
*horizontal section*

ART. 643









SEZIONE ORIZZONTALE  
*horizontal section*

ART. 1604



ART. 1620



ART. 609



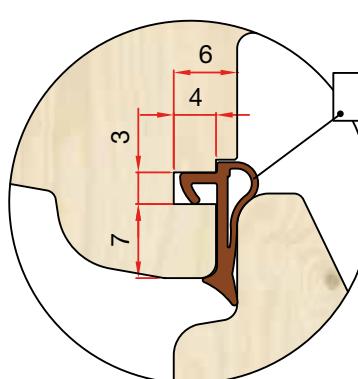
ART. 643



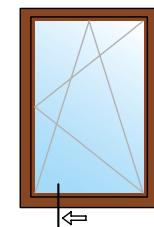
ART. 622



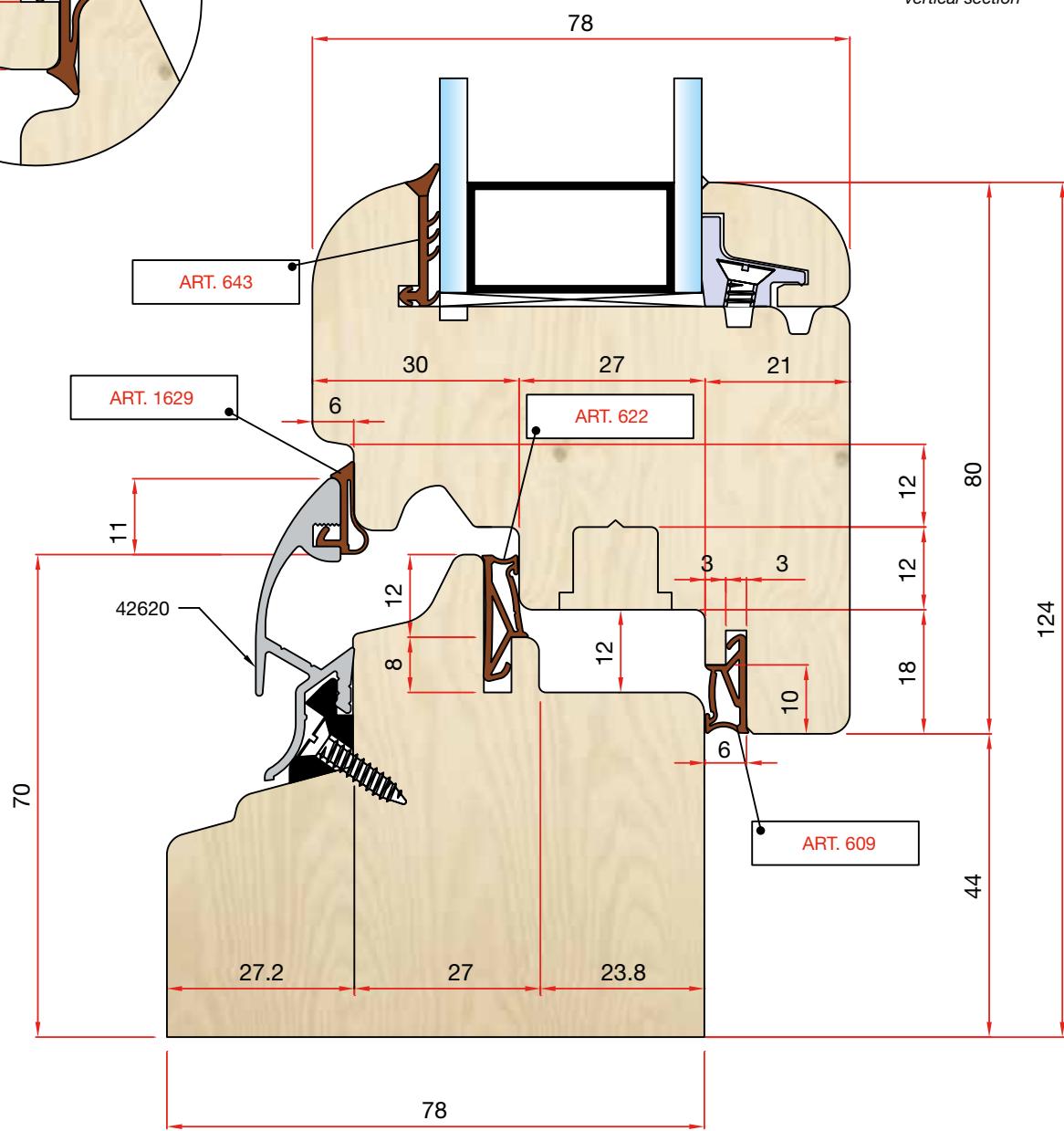
ART. 1629

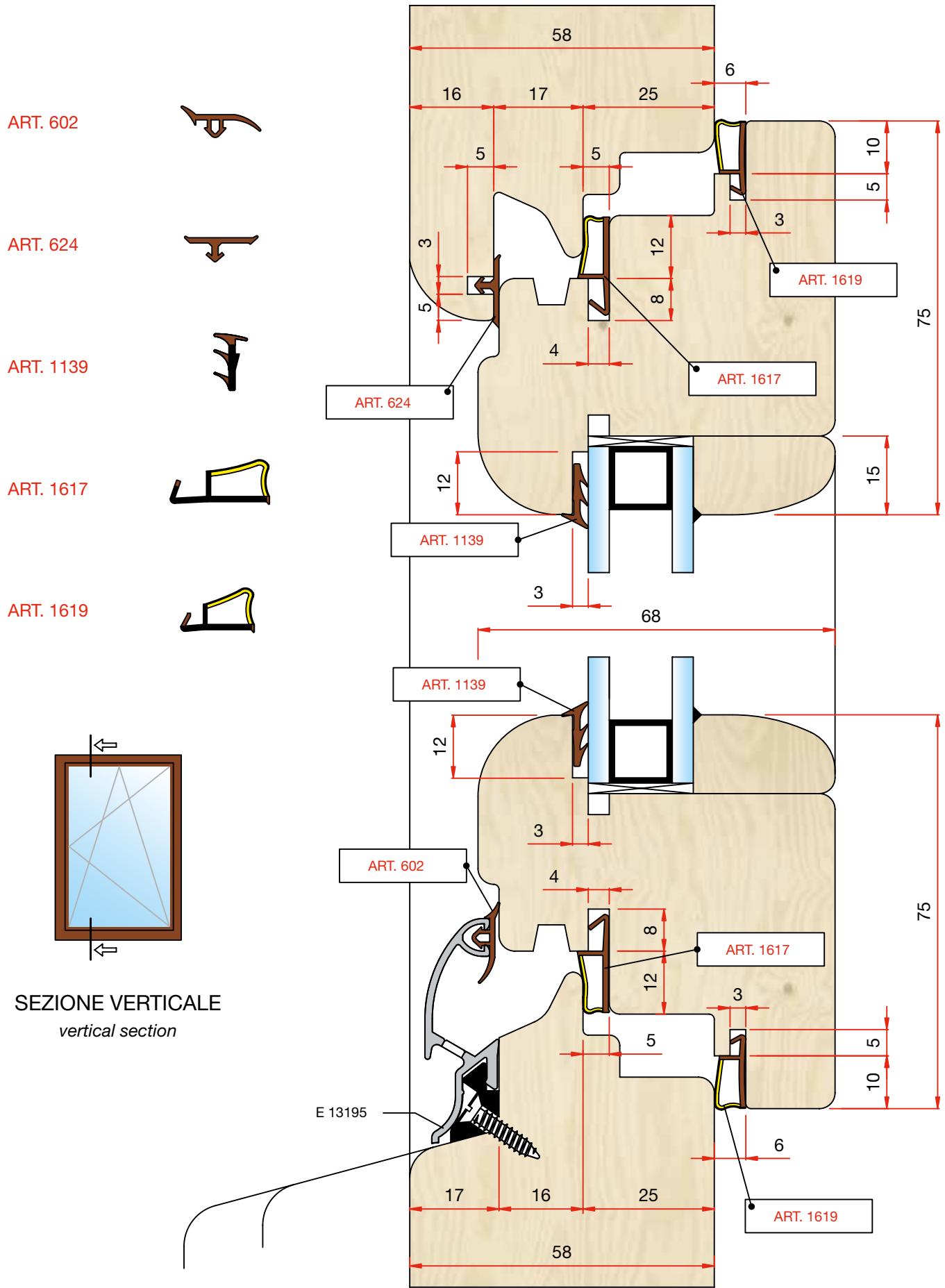


ART. 1629



SEZIONE VERTICALE  
*vertical section*





ART. 602



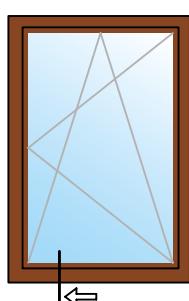
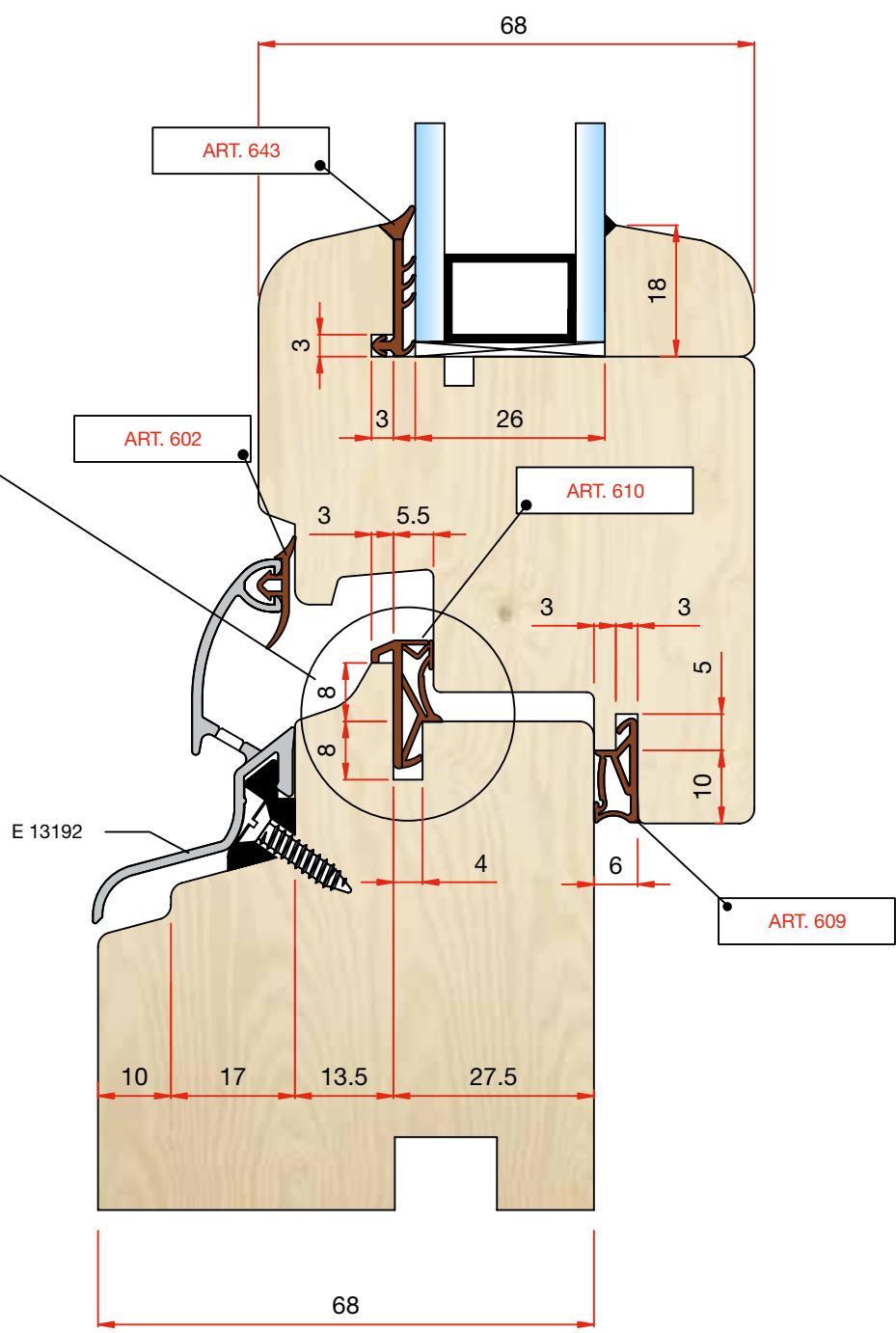
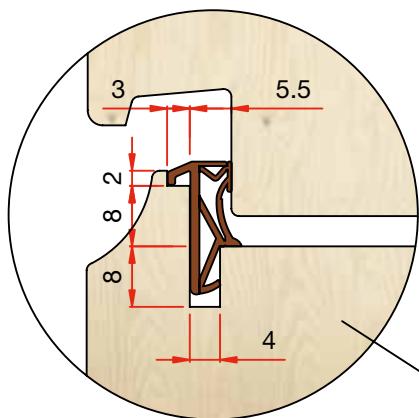
ART. 610

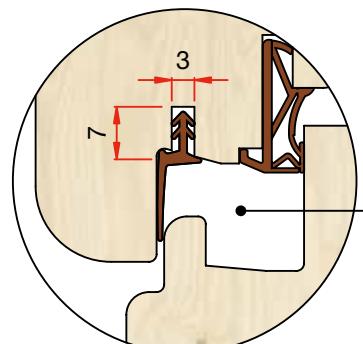


ART. 609

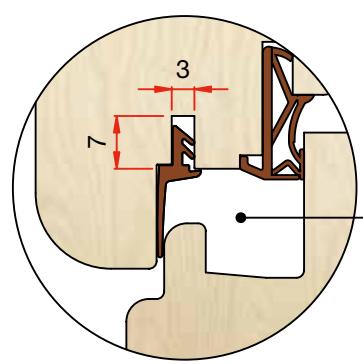


ART. 643





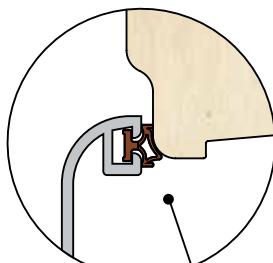
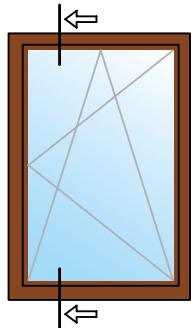
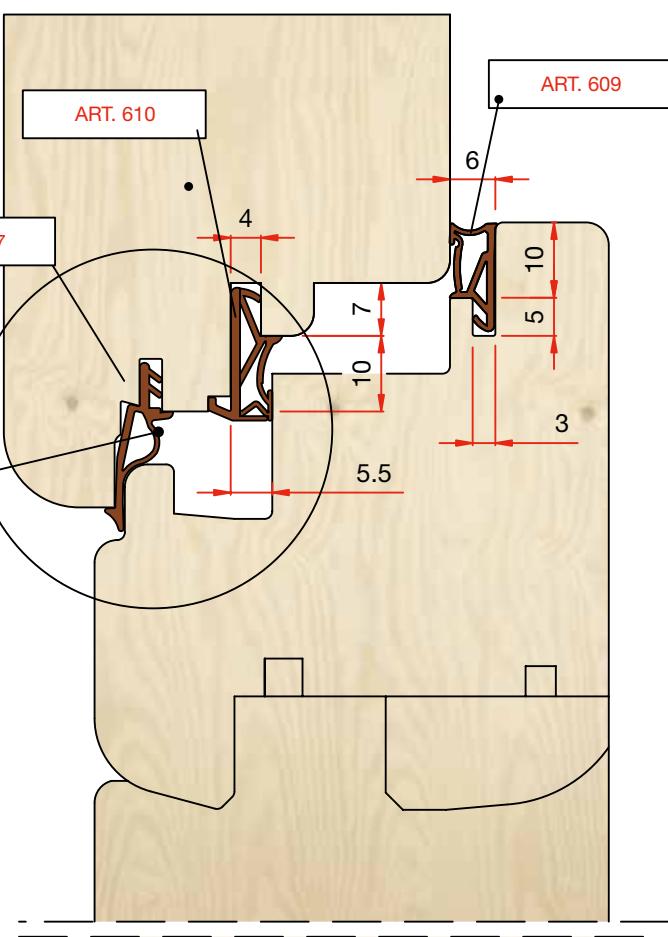
ART. 611



ART. 637

**2° GUARNIZIONE SUL TELAIO**  
*2<sup>nd</sup> frame gaskets*

ART. 1627



ART. 619

**SEZIONE VERTICALE**

*vertical section*



ART. 608



ART. 609



ART. 610



ART. 611



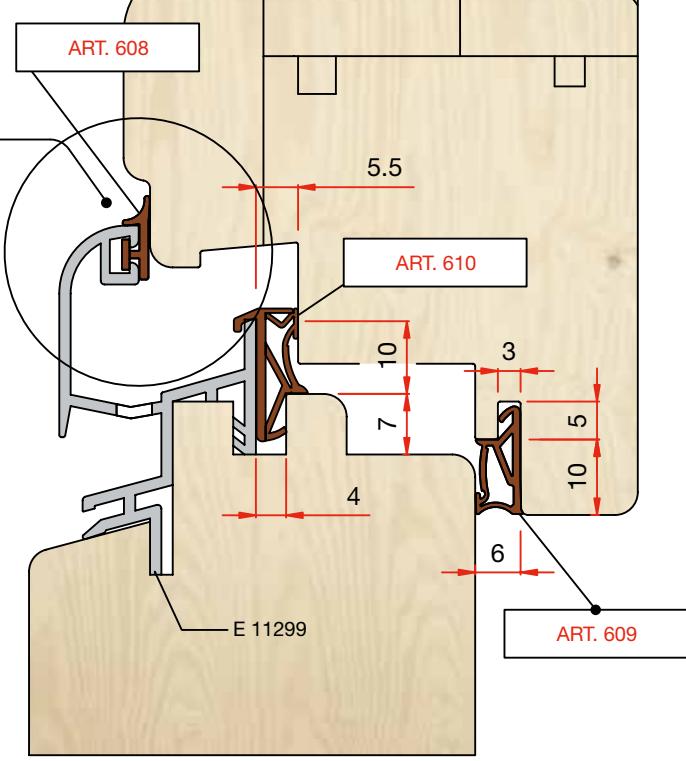
ART. 619



ART. 637



ART. 1627



ART. 635



ART. 638



ART. 1607



#### L'art.1607

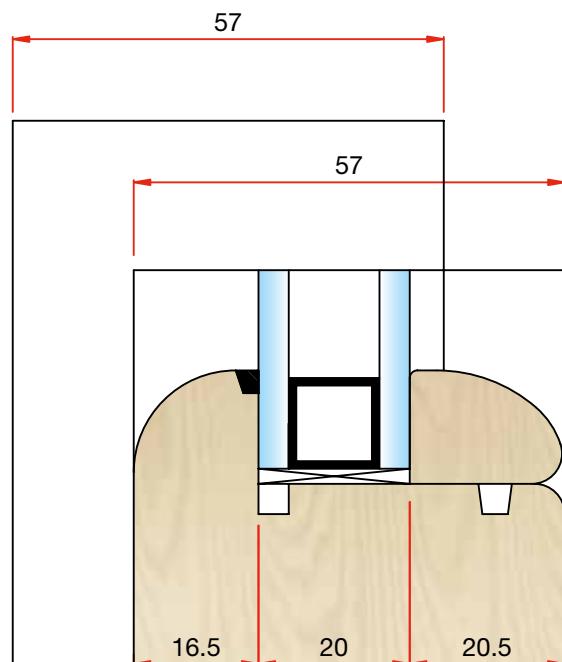
è stato studiato per eliminare il ristagno d'acqua che si crea nel dislivello tra la soglia e la guarnizione tradizionale, infatti, durante la chiusura dell'anta si comprime e si alza colmando e sigillando quella fessura impedendo all'acqua di entrare.

#### Art. 1607

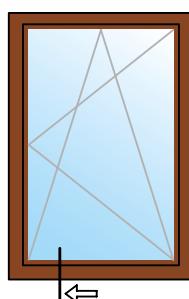
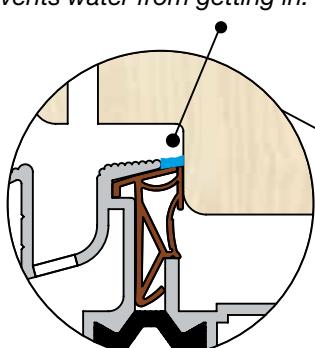
*was designed to prevent water stagnation in the difference of level between threshold and a traditional gasket.*

*While shutting the door wing, in fact, the gasket is compressed and it therefore grows.*

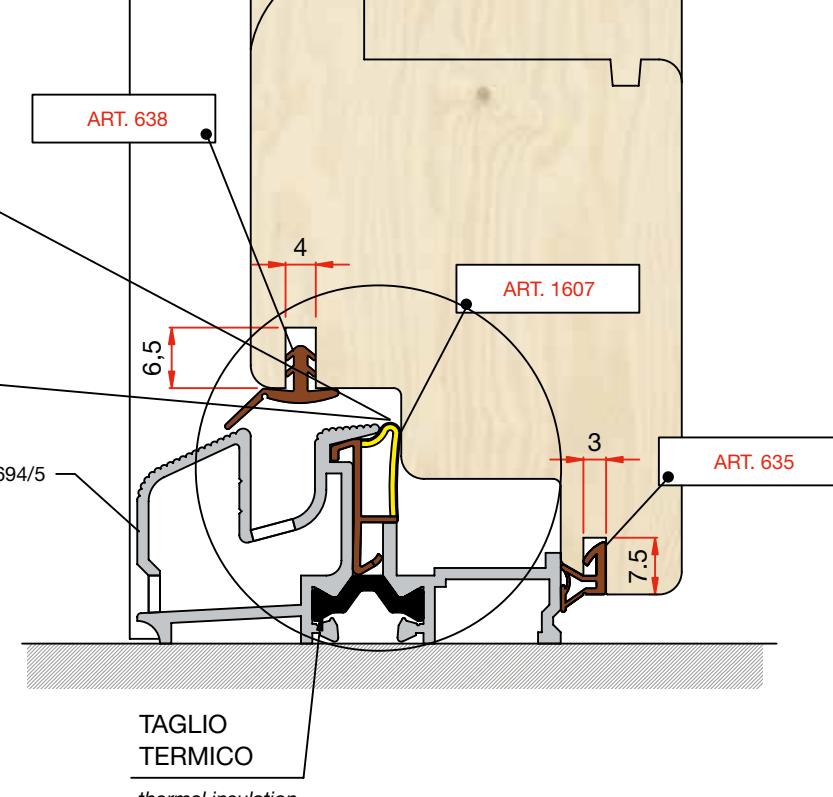
*In this way the gasket fills and seals the fissure and prevents water from getting in.*



ART. 638

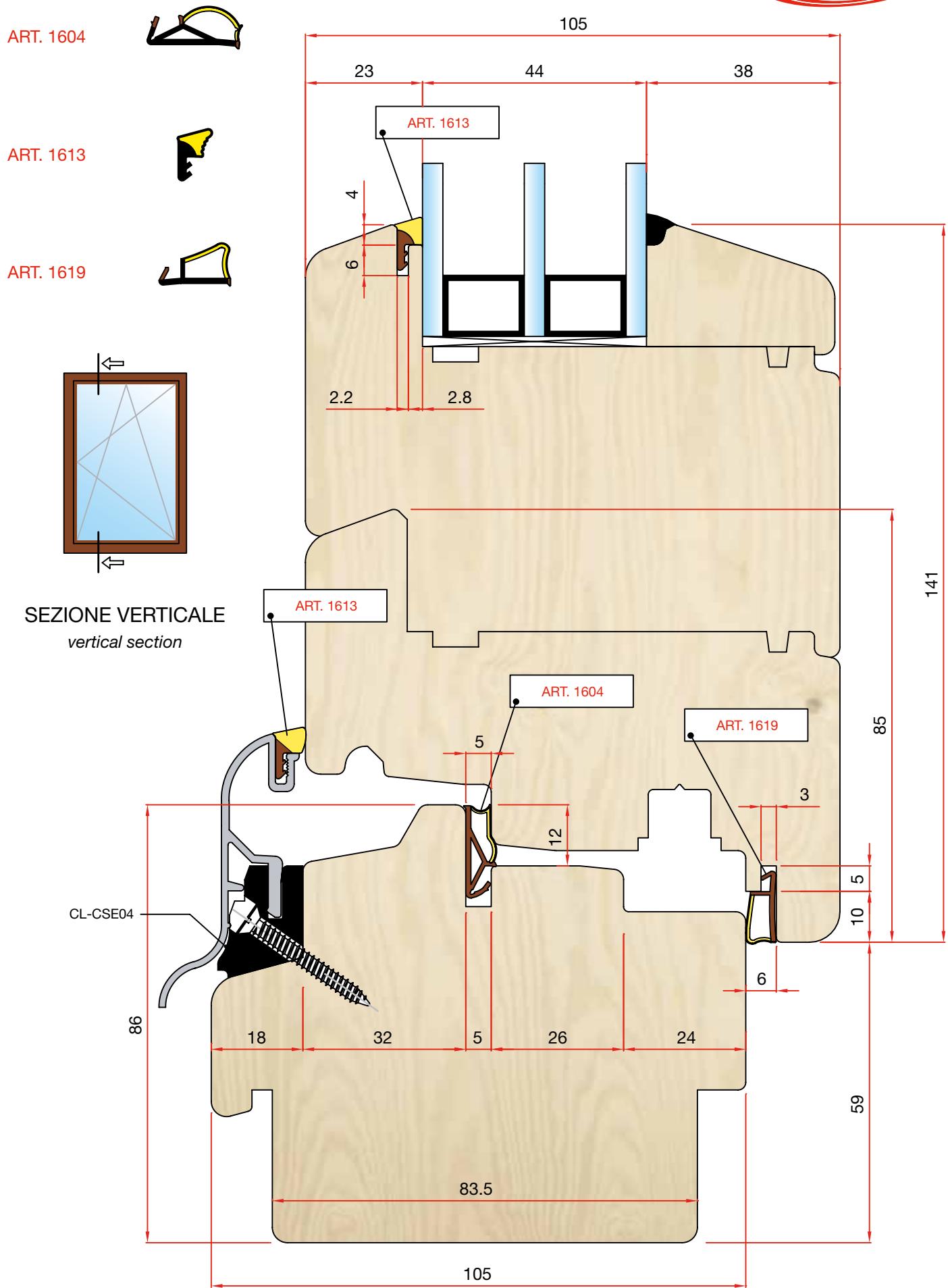


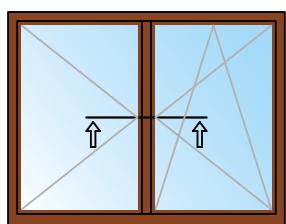
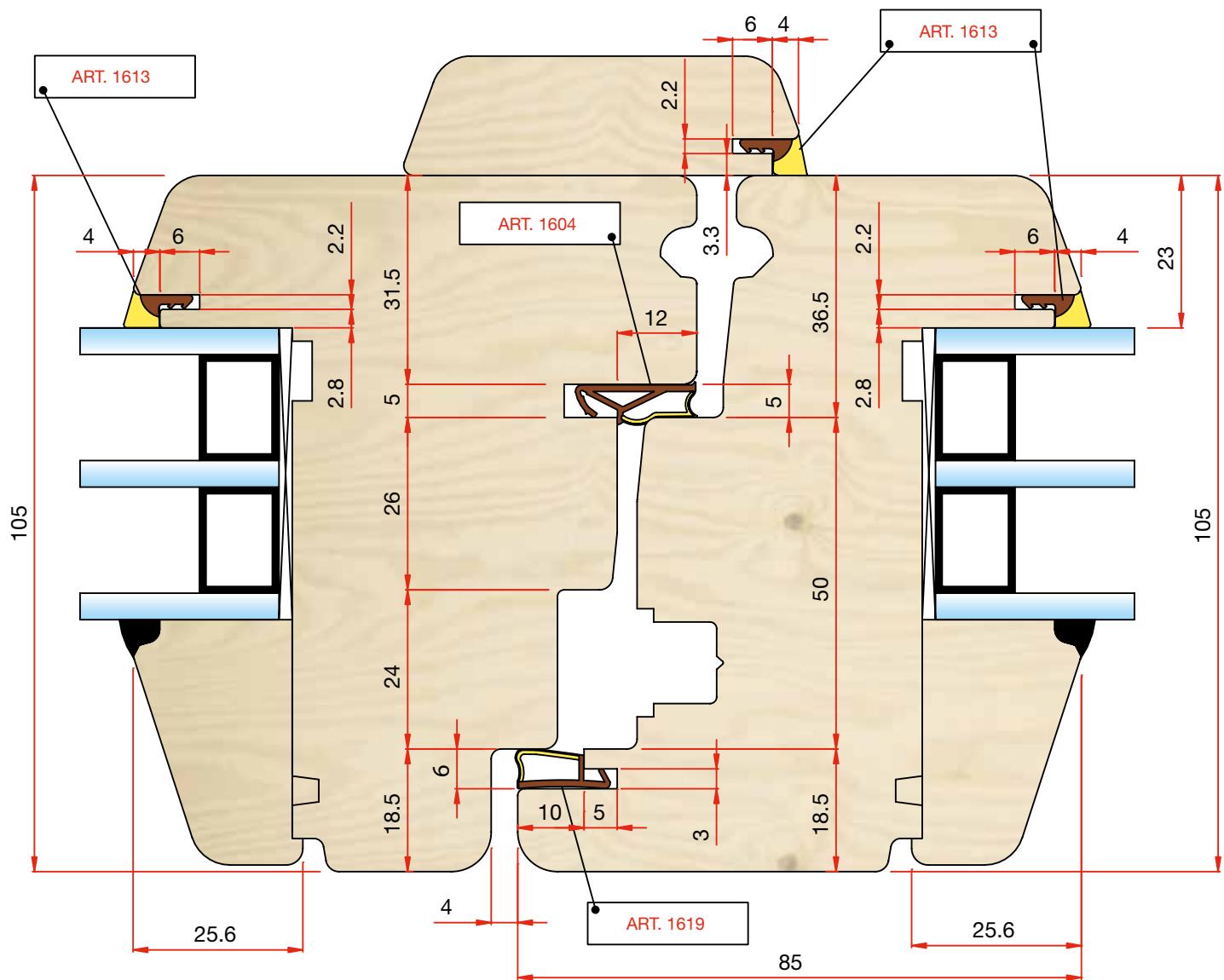
E 13694/5



#### SEZIONE VERTICALE

*vertical section*





ART. 1604



ART. 1613



ART. 1619

## SEZIONE ORIZZONTALE

*horizontal section*



ART. 615



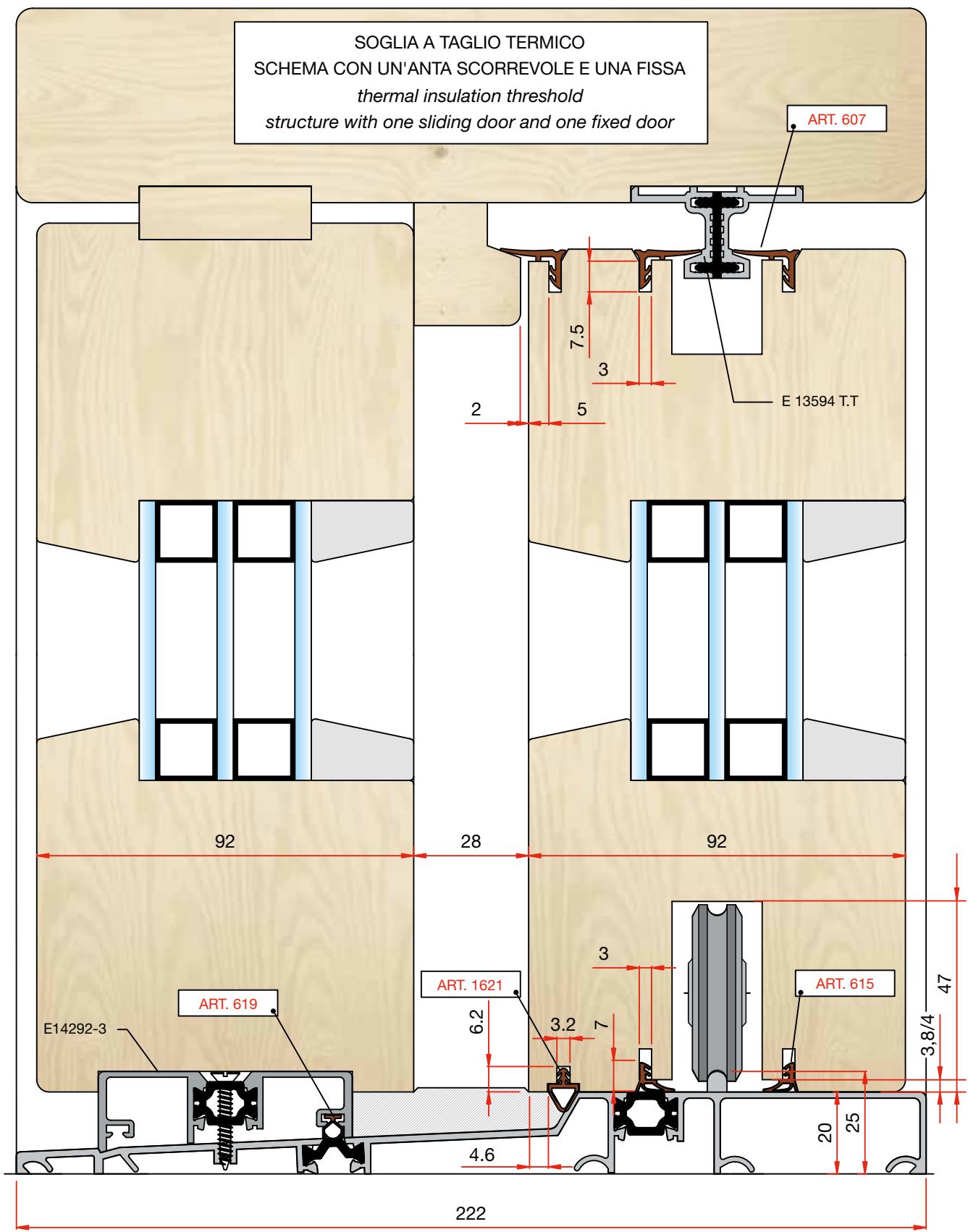
ART. 607



ART. 619



ART. 1621





ART. 615



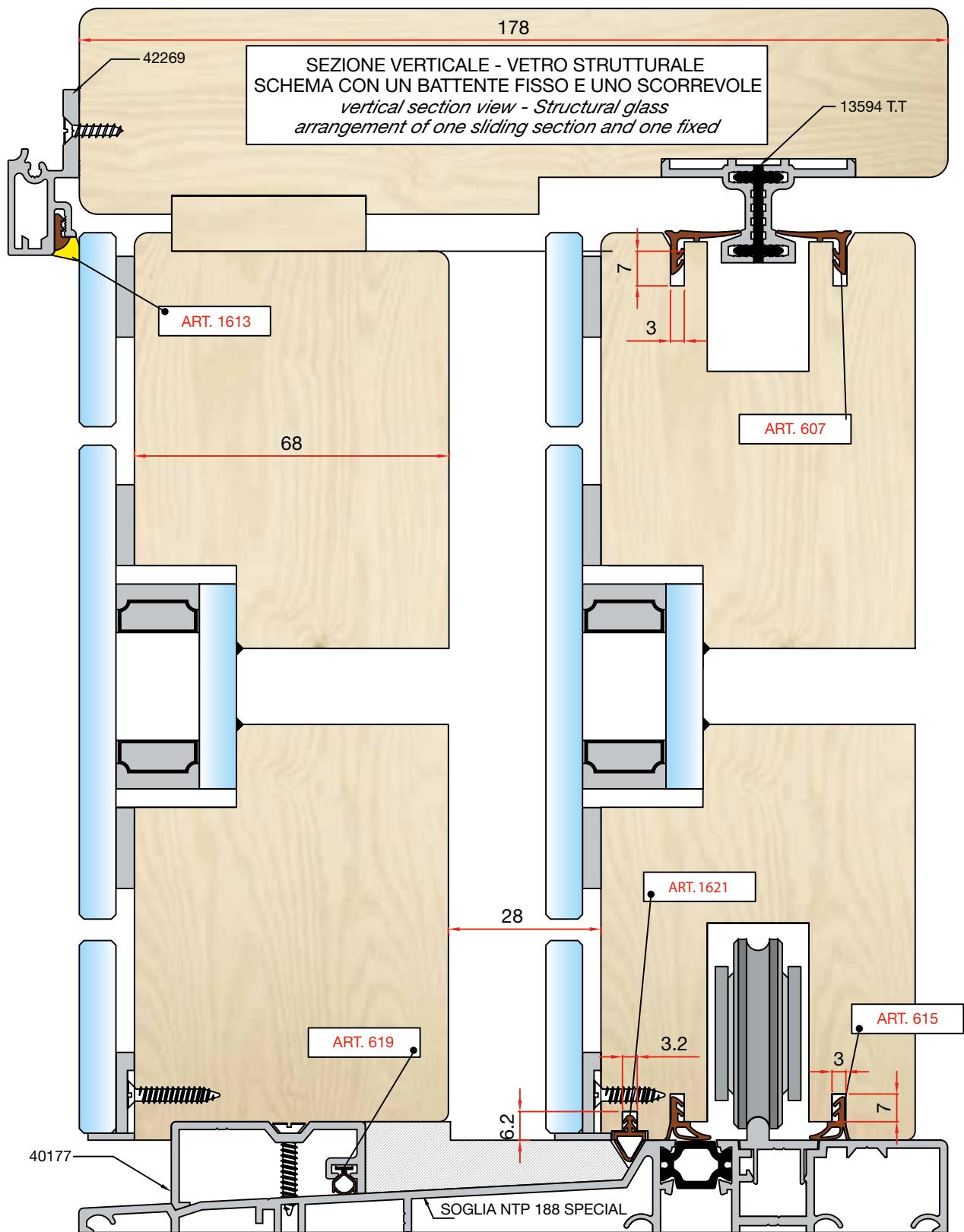
ART. 607

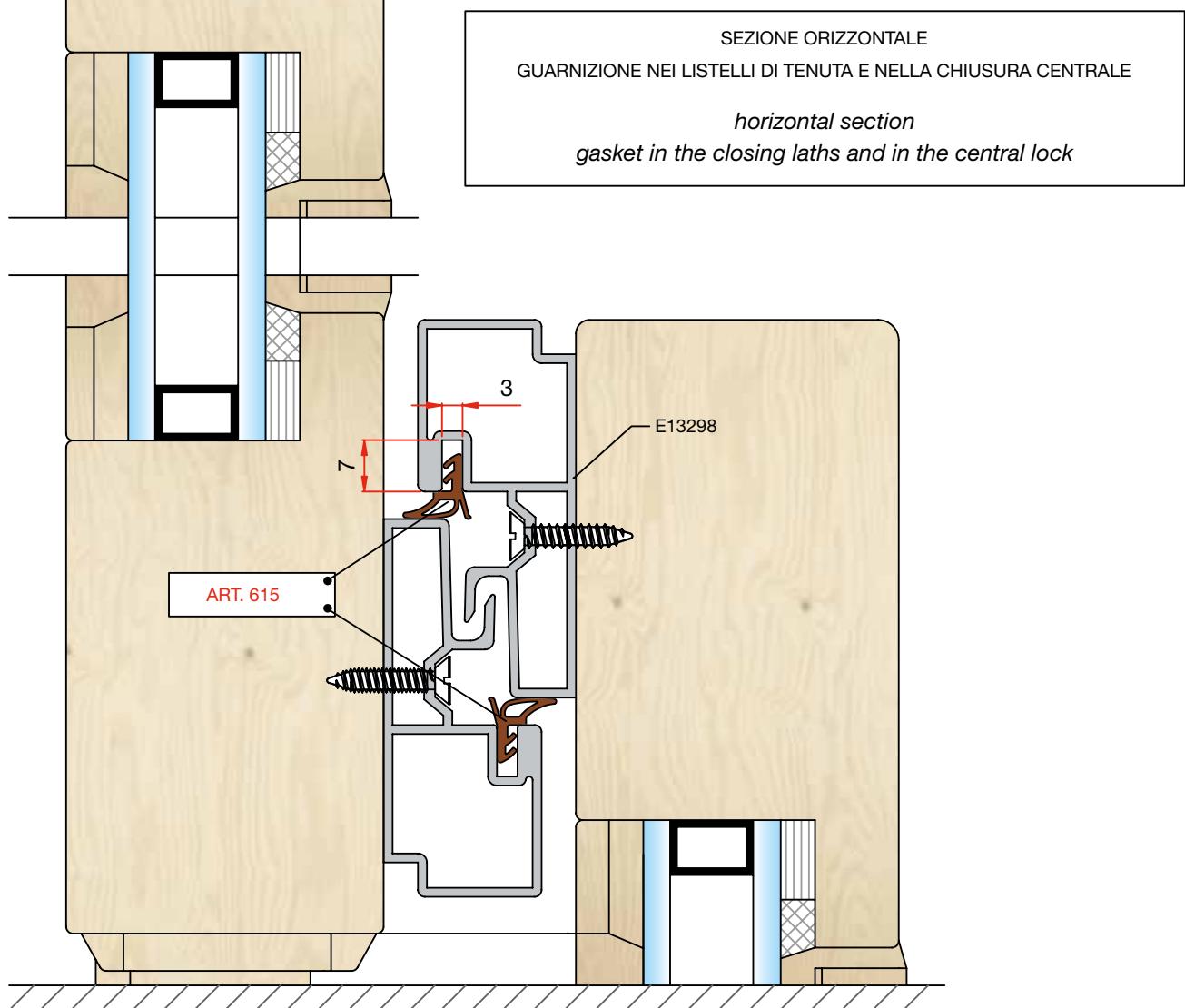
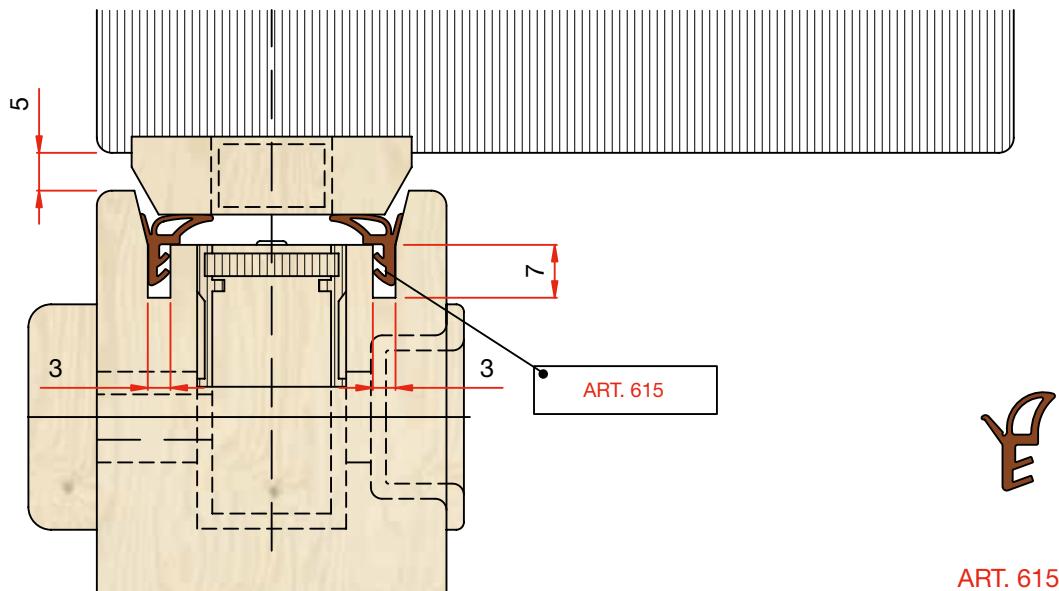


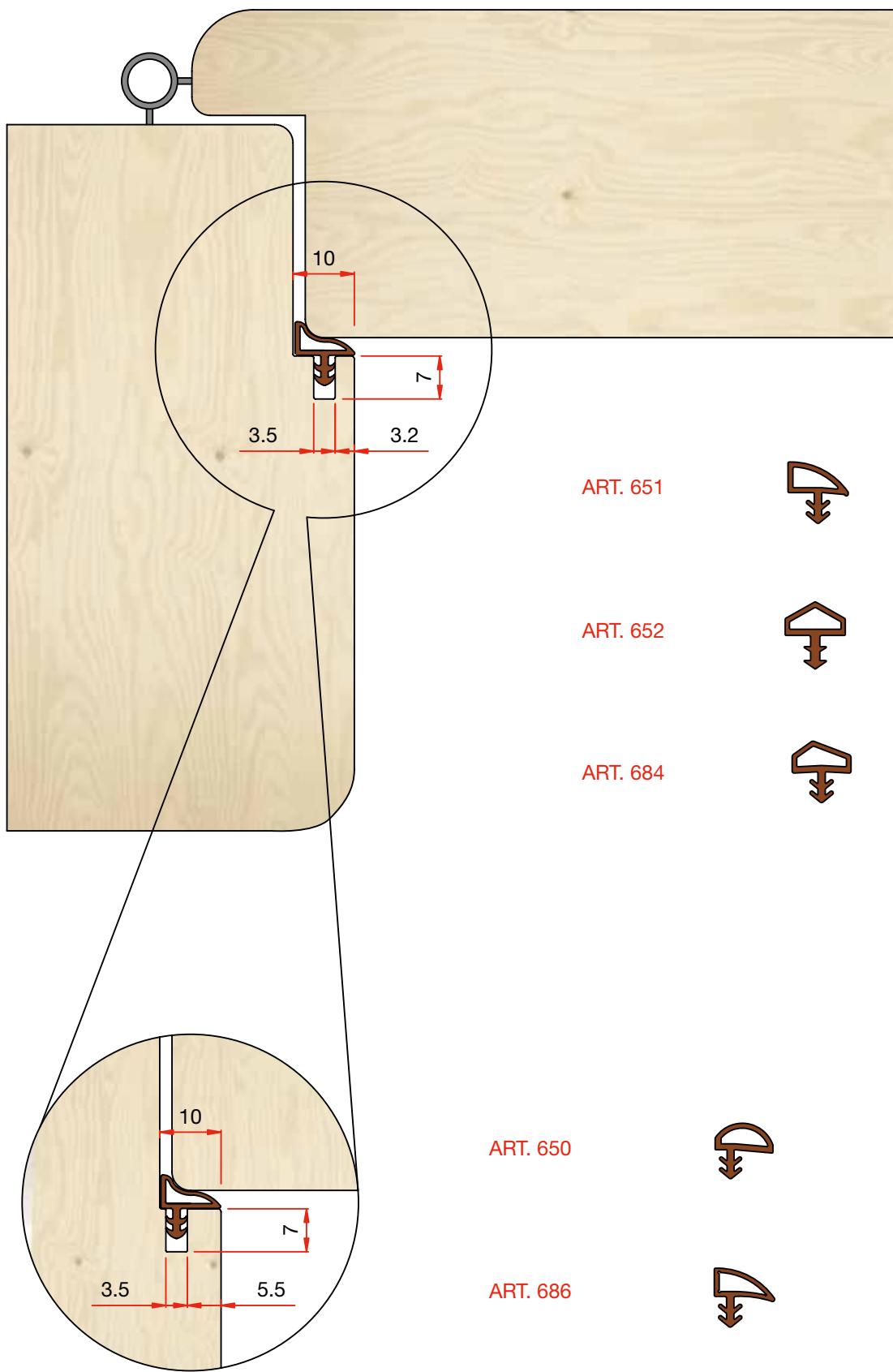
ART. 619

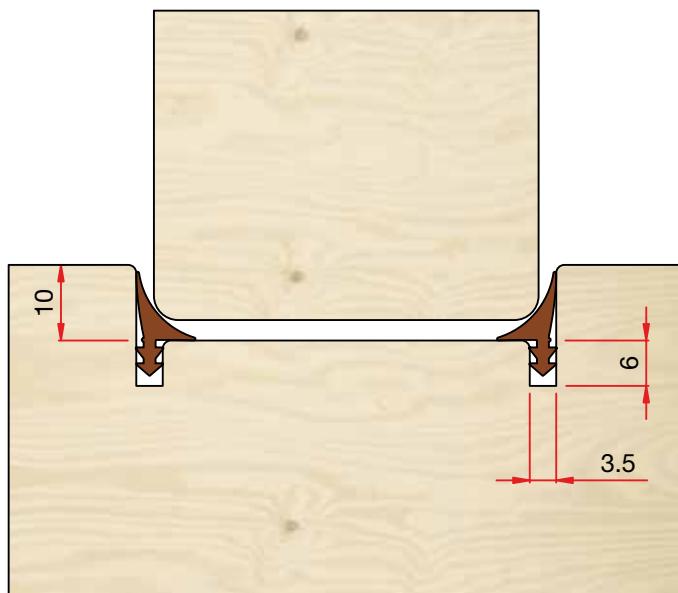
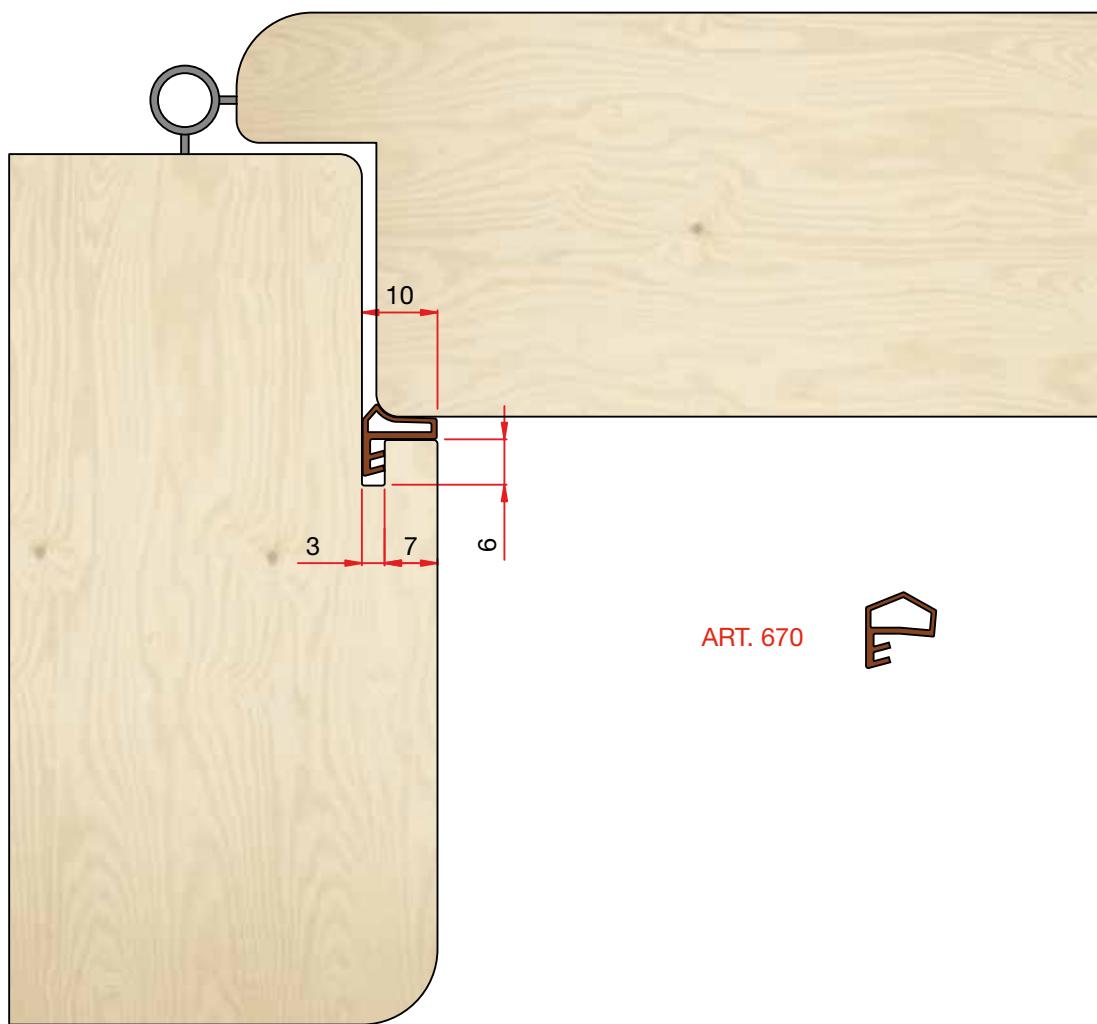


ART. 1621

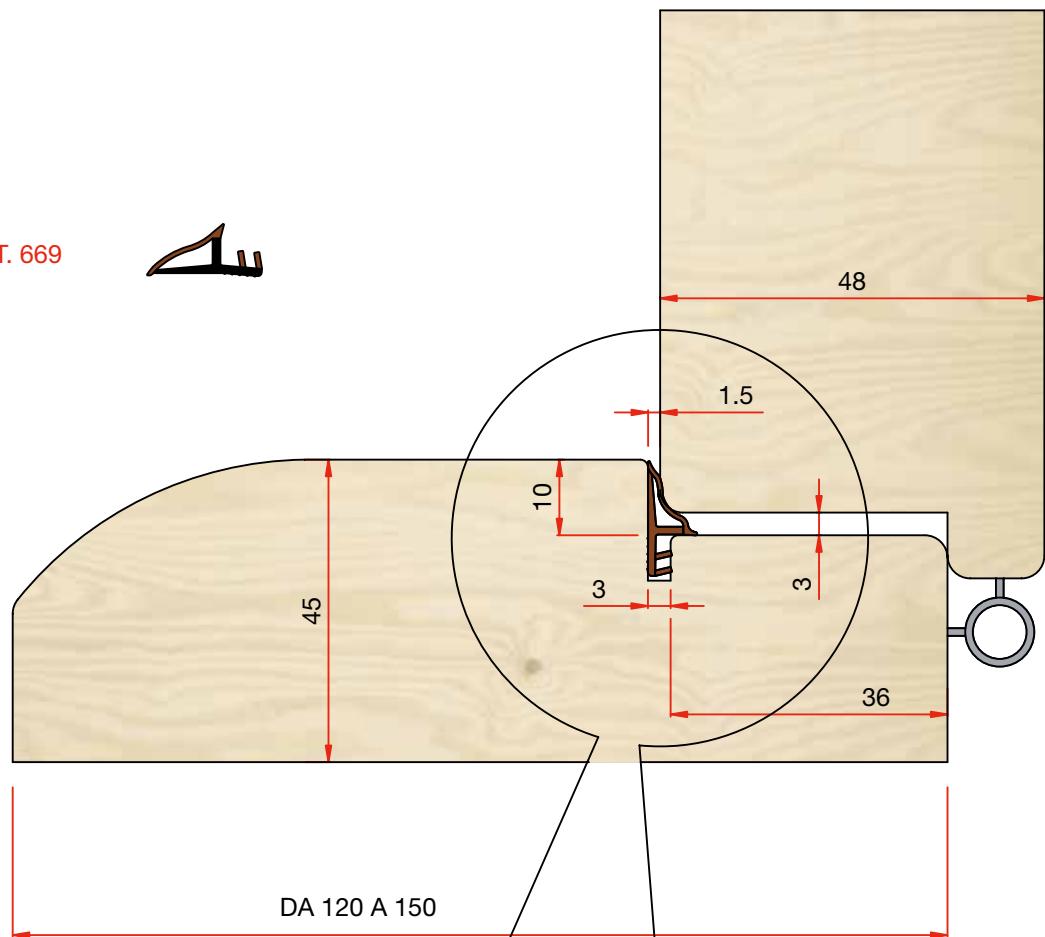






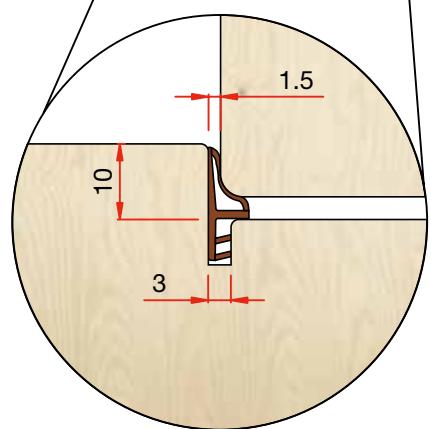


ART. 669



DA 120 A 150

ART. 655



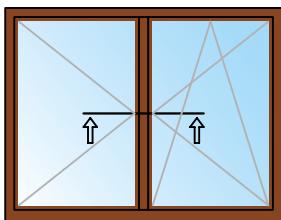


**Prospetti  
per serramento  
in legno-alluminio  
“System progress”**

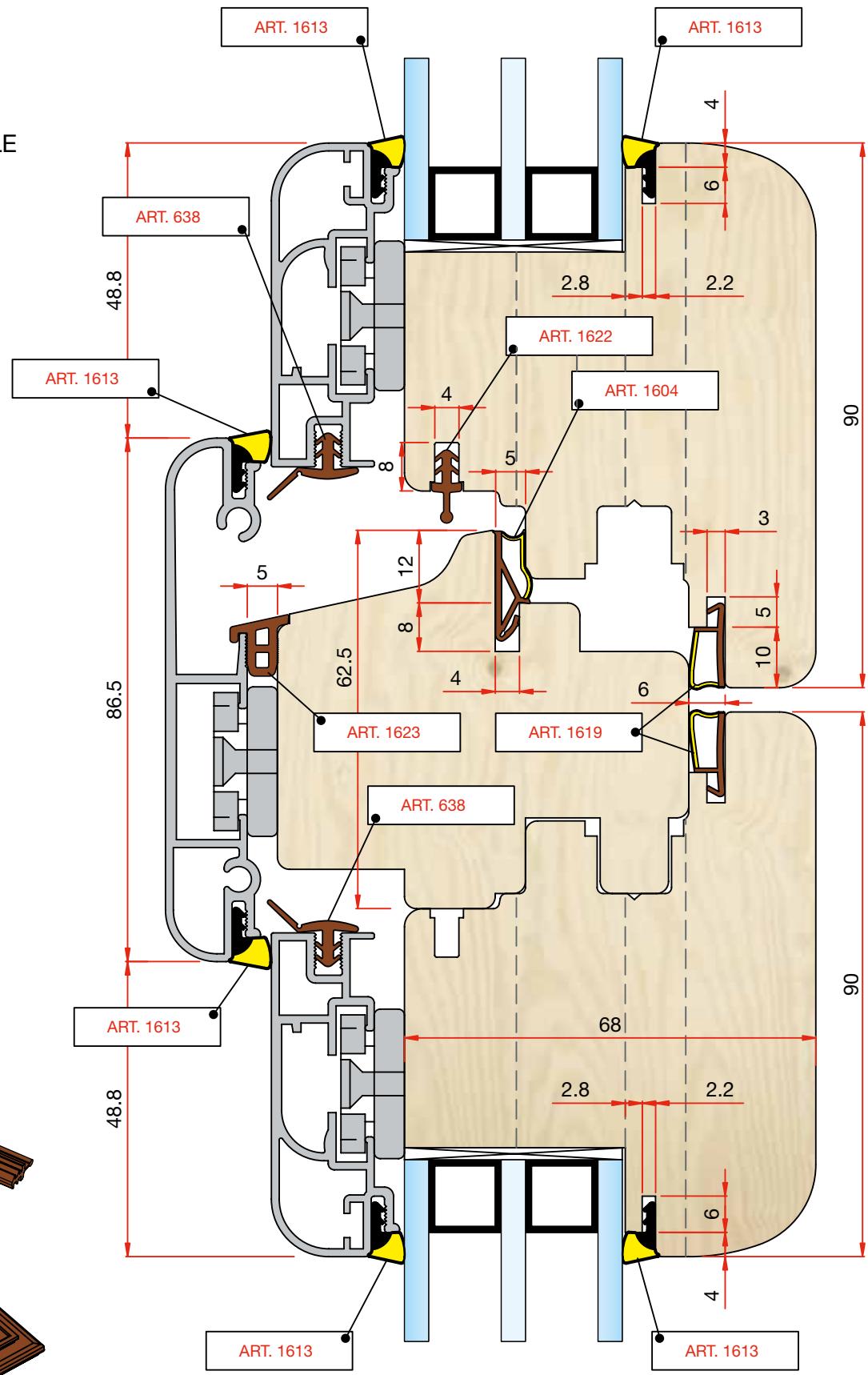
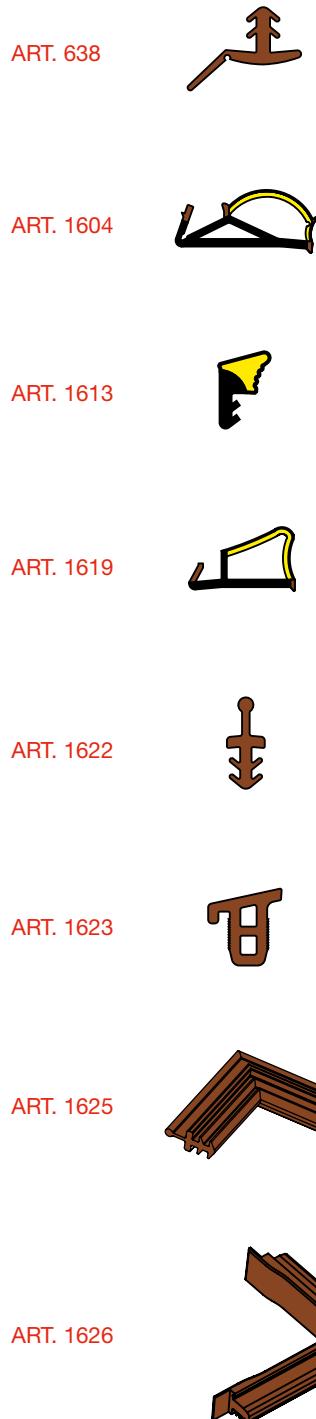
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***Drawings  
for wood-aluminium  
“System progress”  
window frames***





**SEZIONE ORIZZONTALE**  
*horizontal section*





ART. 630



ART. 1604



ART. 1613



ART. 1619



ART. 1622



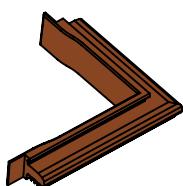
ART. 1623



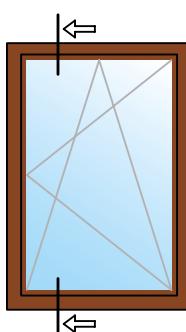
ART. 638



ART. 1625

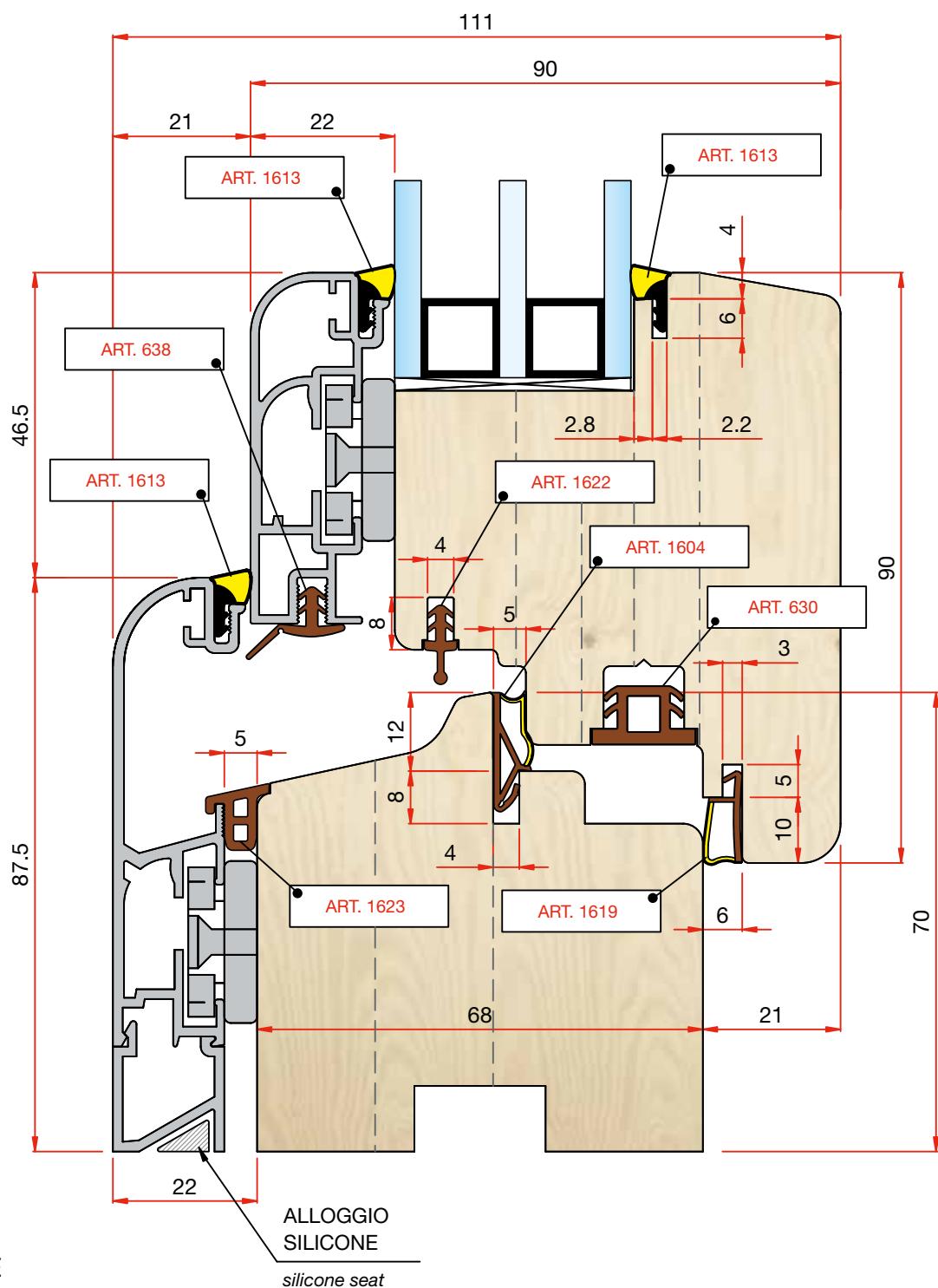


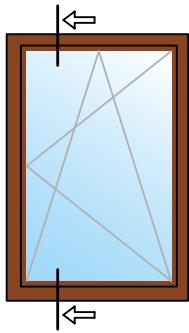
ART. 1626



## SEZIONE VERTICALE

*vertical section*

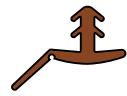




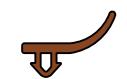
## SEZIONE VERTICALE

vertical section

ART. 638



ART. 639



ART. 1604



ART. 1613



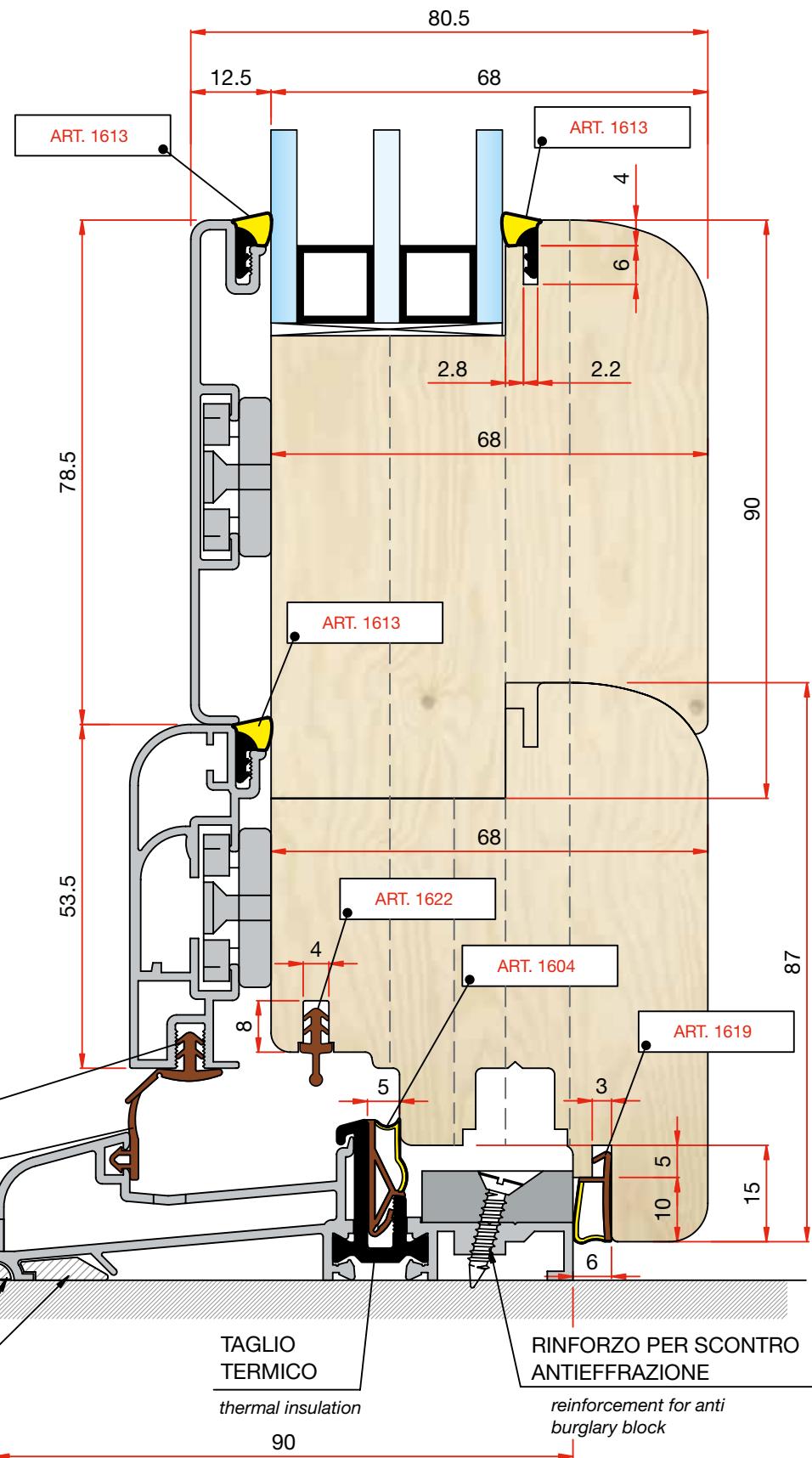
ART. 1619



ART. 1622



ART. 1625





ART. 615



ART. 607



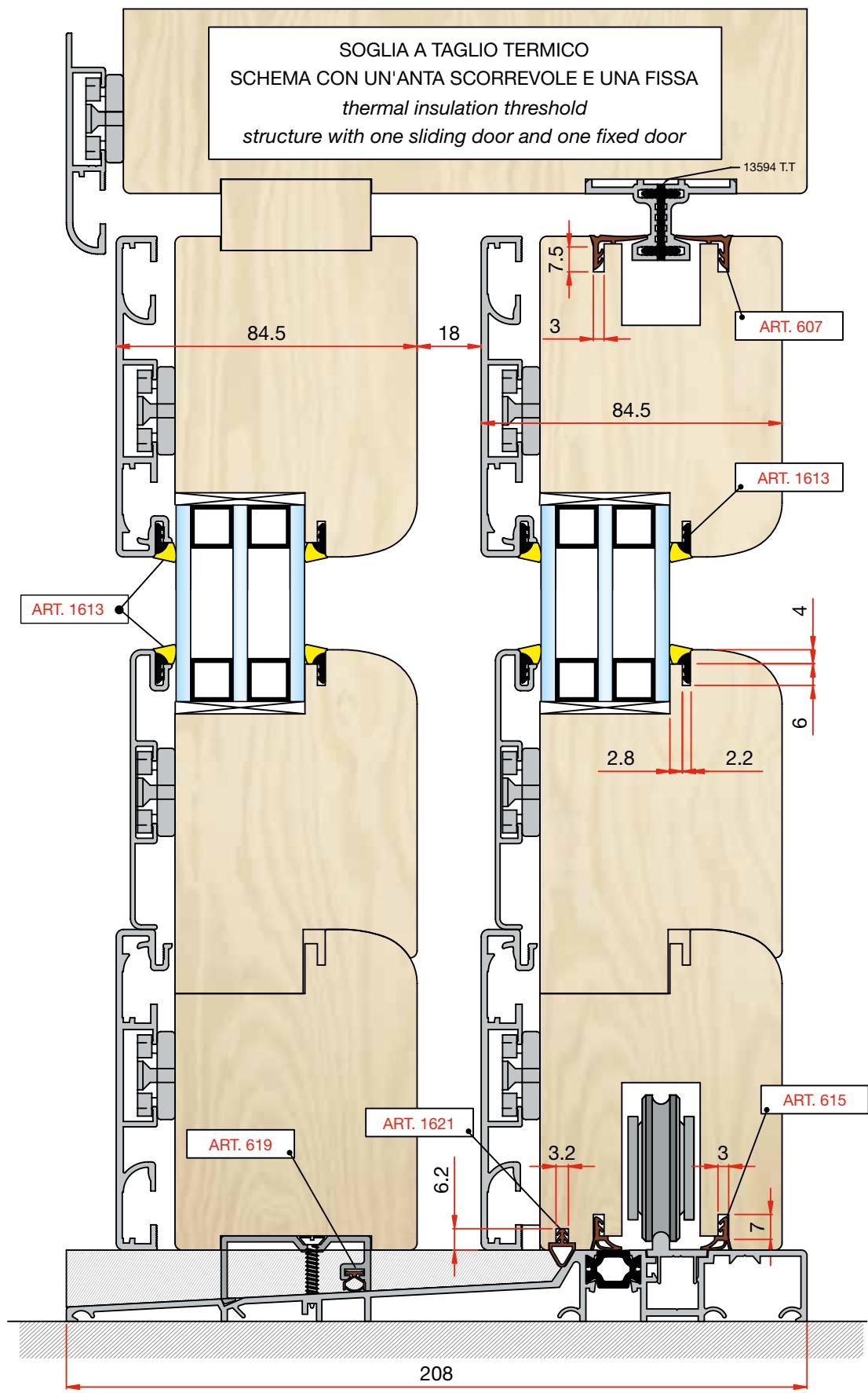
ART. 619



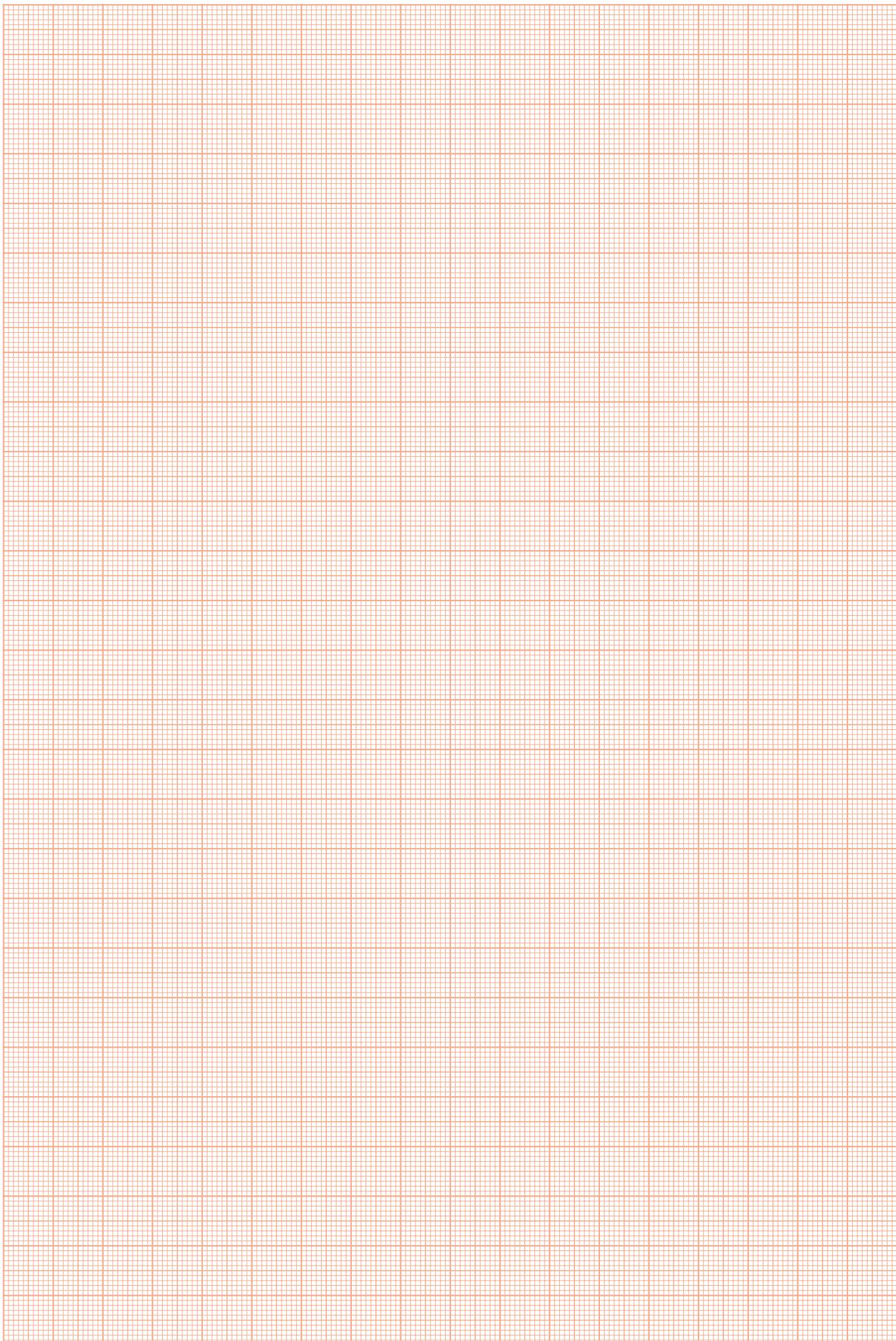
ART. 1613



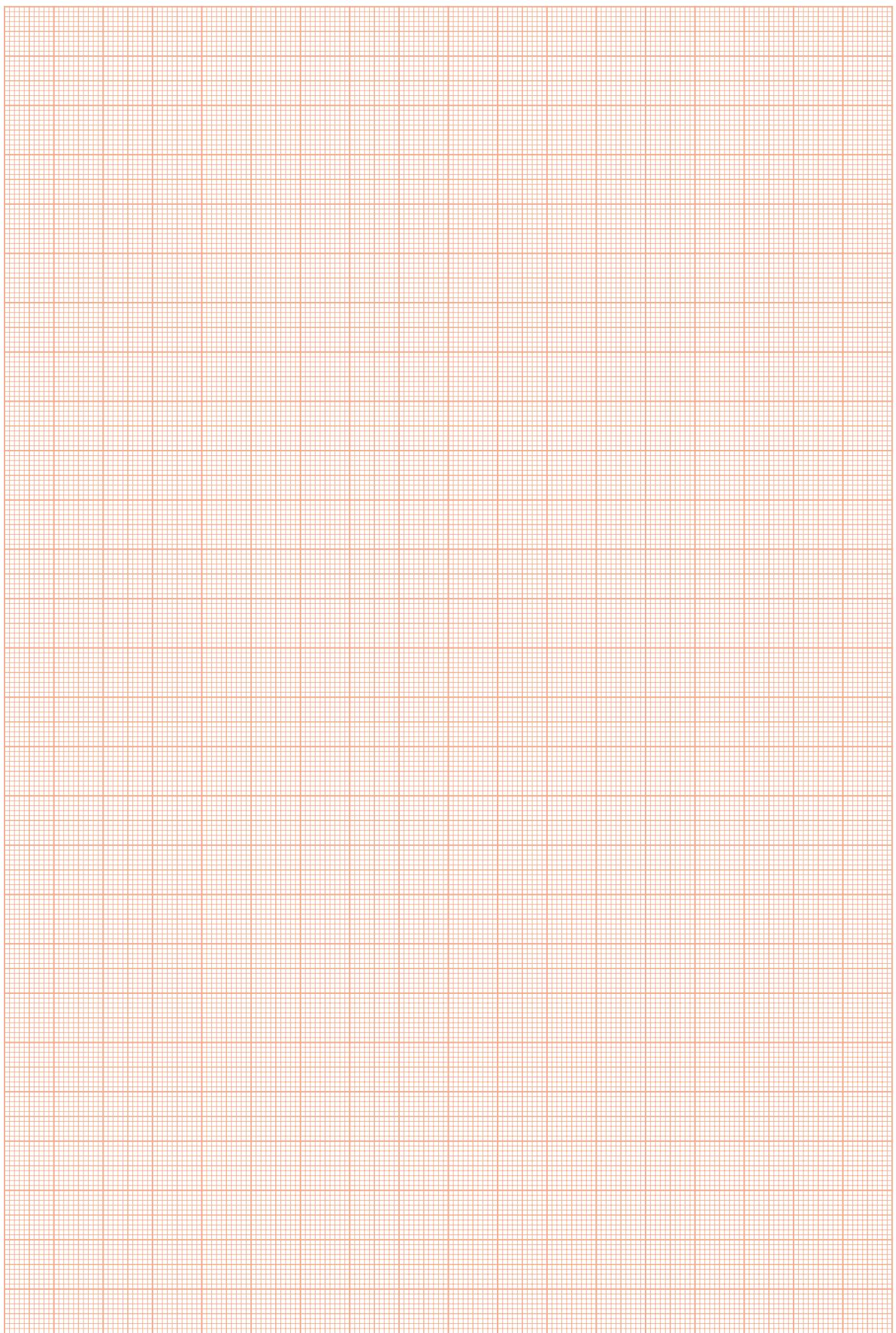
ART. 1621

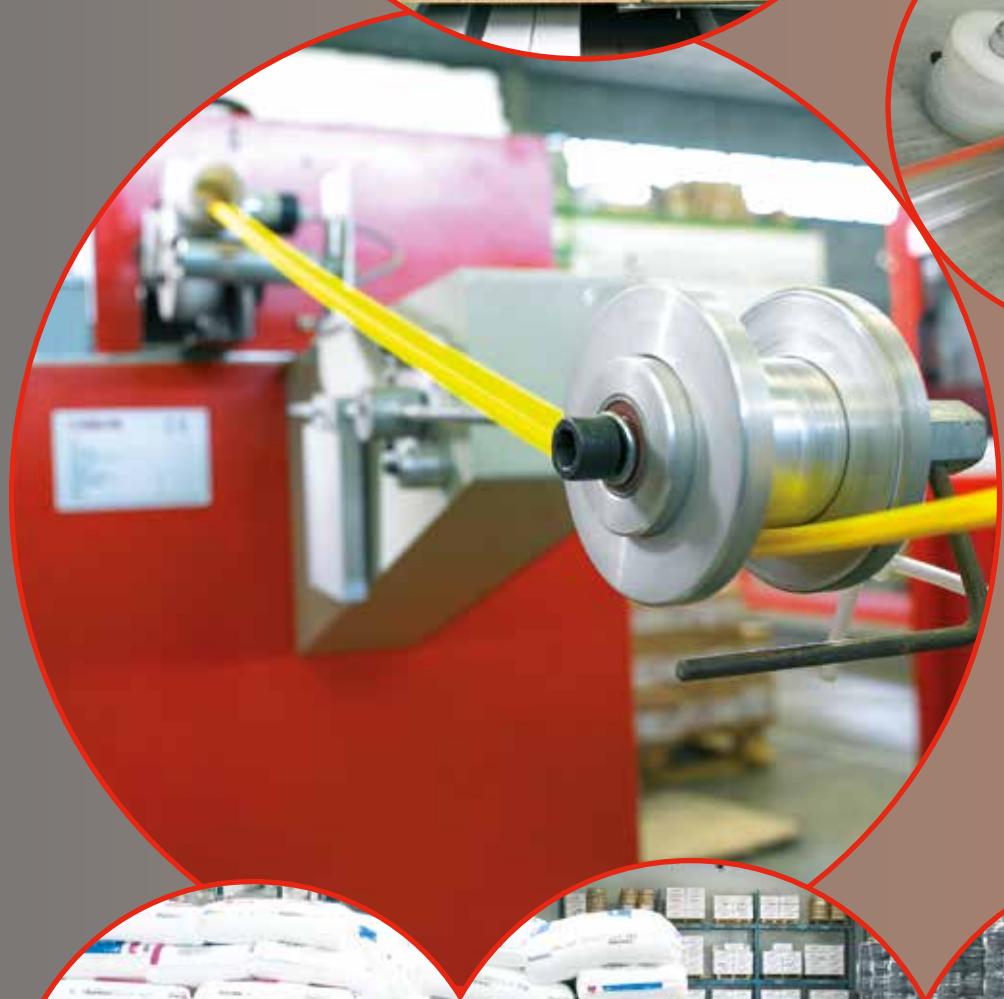


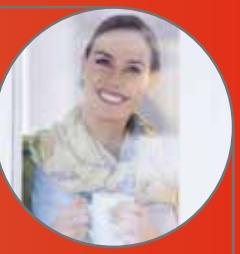
**Note:**



**Note:**







**Le guarnizioni che lavorano**



**Tràfilo S.r.l.**  
opera e produce  
secondo la normativa  
**UNI EN ISO 9001.**

**Tràfilo S.r.l.**  
*works and manufactures*  
*in compliance with*  
**UNI EN ISO 9001**  
*standards.*



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